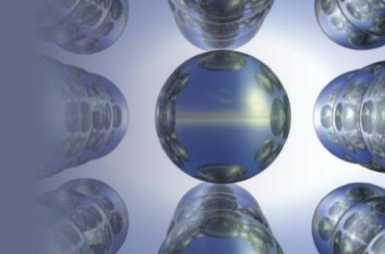


Chapter 21

Transition Metals and Coordination Chemistry

Chapter 21

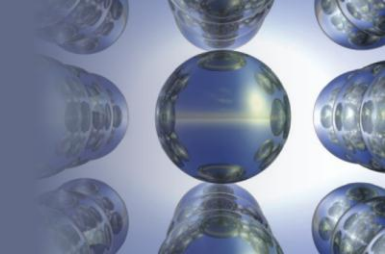
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- (21.7) The biological importance of coordination complexes
- (21.8) Metallurgy and iron and steel production

Section 21.1

The Transition Metals: A Survey



Transition Metals - Properties

- Show great similarities within a given period and a given vertical group
 - Attributed to the fact that inner electrons are the last electrons added
 - d -block transition metals receive d electrons
 - Lanthanides and actinides receive f electrons
 - Inner electrons cannot participate easily in bonding

Section 21.1

The Transition Metals: A Survey

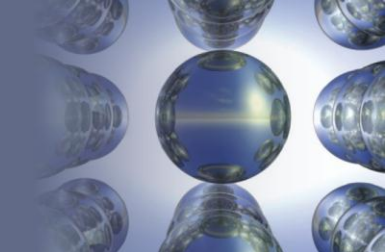


Figure 21.1 - Transition Elements on the Periodic Table

***d*-block transition elements**

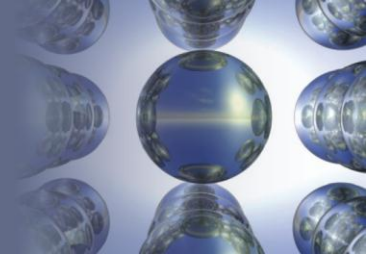
Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn
Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd
La*	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg
Ac†	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Cn

***f*-block transition elements**

*Lanthanides	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
†Actinides	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

Section 21.1

The Transition Metals: A Survey

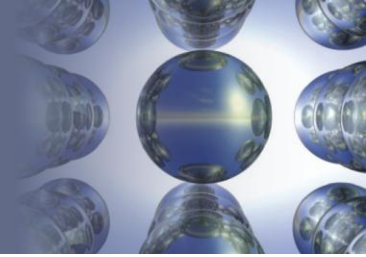


Transition Metals - Properties (Continued 1)

- Behave like typical metals
 - Possess metallic luster and high electrical and thermal conductivities
- Display variations in physical properties
 - Melting points
 - Tungsten - 3400° C
 - Mercury - 25° C
 - Iron and titanium are hard and strong, whereas copper and gold are relatively soft

Section 21.1

The Transition Metals: A Survey

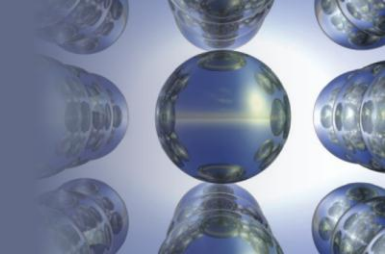


Transition Metals - Properties (Continued 2)

- Display variations in chemical reactivity
 - Example - Some transition metals react readily to form oxides
 - The oxides of chromium, nickel, and cobalt adhere to the metallic surface and protect the metal from further oxidation
 - The oxide of iron scales off, exposing new metal to corrosion

Section 21.1

The Transition Metals: A Survey



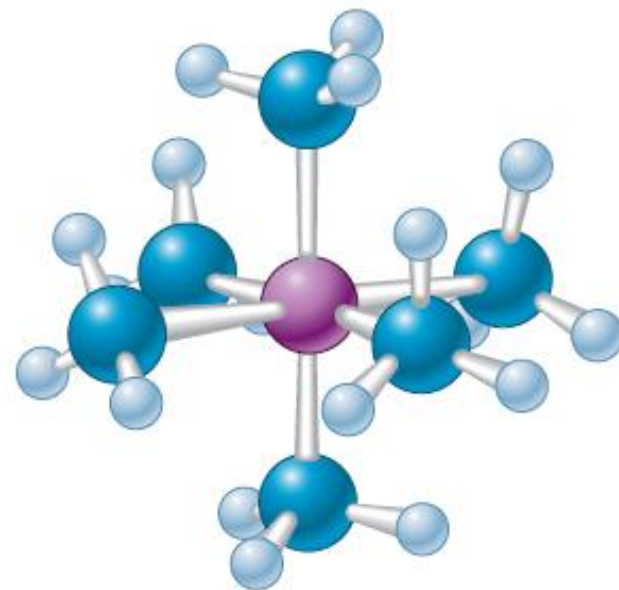
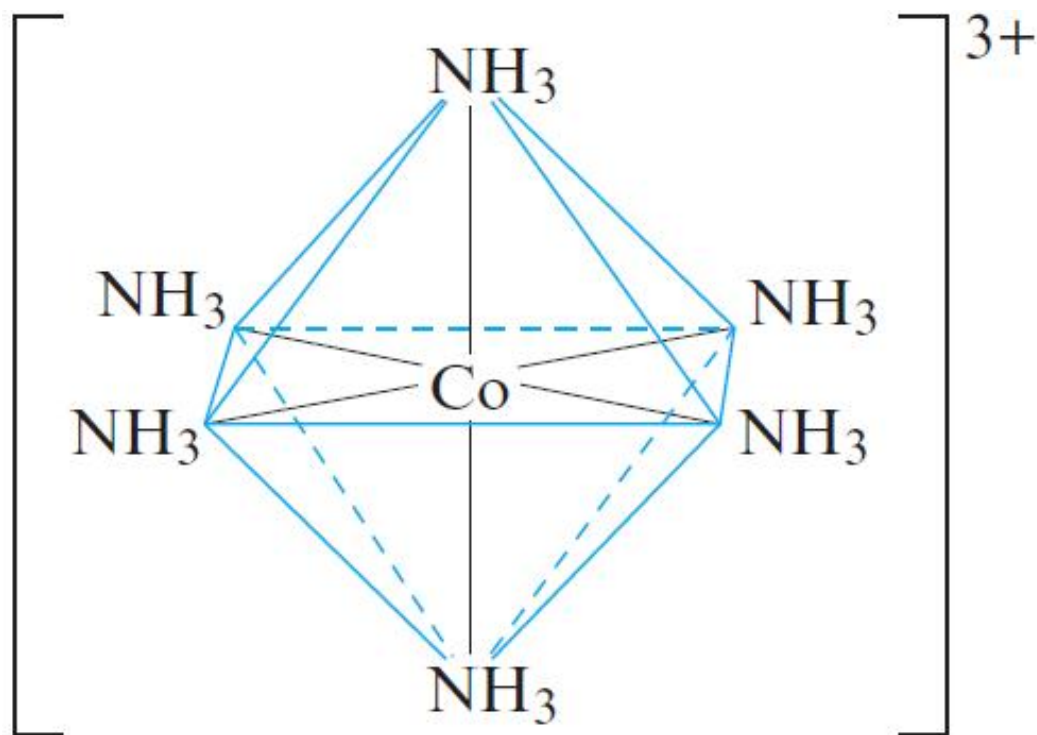
Forming Ionic Compounds - Trends

- More than one oxidation state is often found
- Cations are often complex ions
 - **Complex ions:** Species where the transition metal ion is surrounded by a certain number of ligands
 - Ligands - Molecules or ions that behave as Lewis bases
 - Example
 - $[\text{Co}(\text{NH}_3)_6]\text{Cl}_3$ contains $\text{Co}(\text{NH}_3)_6^{3+}$ cations and Cl^- anions

Section 21.1

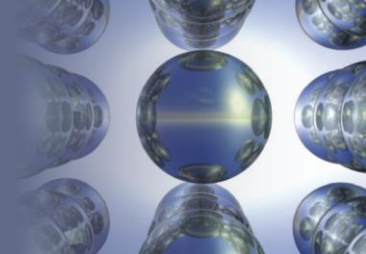
The Transition Metals: A Survey

A Complex Ion - $\text{Co}(\text{NH}_3)_6^{3+}$



Section 21.1

The Transition Metals: A Survey



Forming Ionic Compounds - Trends (Continued)

- Compounds are colored
 - Transition metal ion in the complex ion can absorb visible light of specific wavelengths
- Compounds are paramagnetic
 - Contain unpaired electrons

Section 21.1

The Transition Metals: A Survey

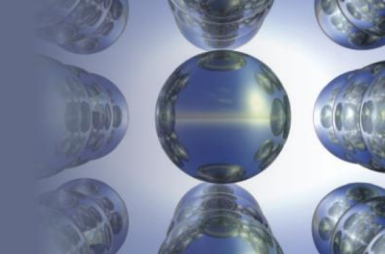


First-Row Transition Metals - Electron Configurations

- $3d$ orbitals begin to fill after the $4s$ orbital is complete
- Exceptions
 - Chromium (Cr) - $[\text{Ar}]4s^13d^5$
 - Copper - $[\text{Ar}]4s^13d^{10}$
- A set of orbitals with the same energy is said to be degenerate

Section 21.1

The Transition Metals: A Survey



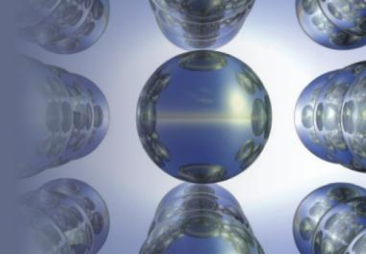
First-Row Transition Metals - Electron Configurations

(Continued)

- First-row transition metal ions do not have 4s electrons
 - Energy of the 3d orbitals is significantly less than that of the 4s orbital
 - Example
 - Configuration of neutral titanium - $[\text{Ar}]4s^23d^2$
 - Configuration of Ti^{3+} - $[\text{Ar}]3d^1$

Section 21.1

The Transition Metals: A Survey



Oxidation States

- Transition metals can form a variety of ions by losing one or more electrons
- Note
 - For the first five elements, the maximum possible oxidation state is related to the loss of all the 4s and 3d electrons

Section 21.1

The Transition Metals: A Survey



Ionization Energy

- Increases gradually from left to right across the period
 - Third ionization energy increases faster than the first ionization energy
 - Proves that there is significant decline in the energy of the $3d$ orbitals while going across the period

Section 21.1

The Transition Metals: A Survey

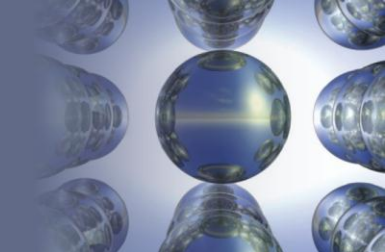
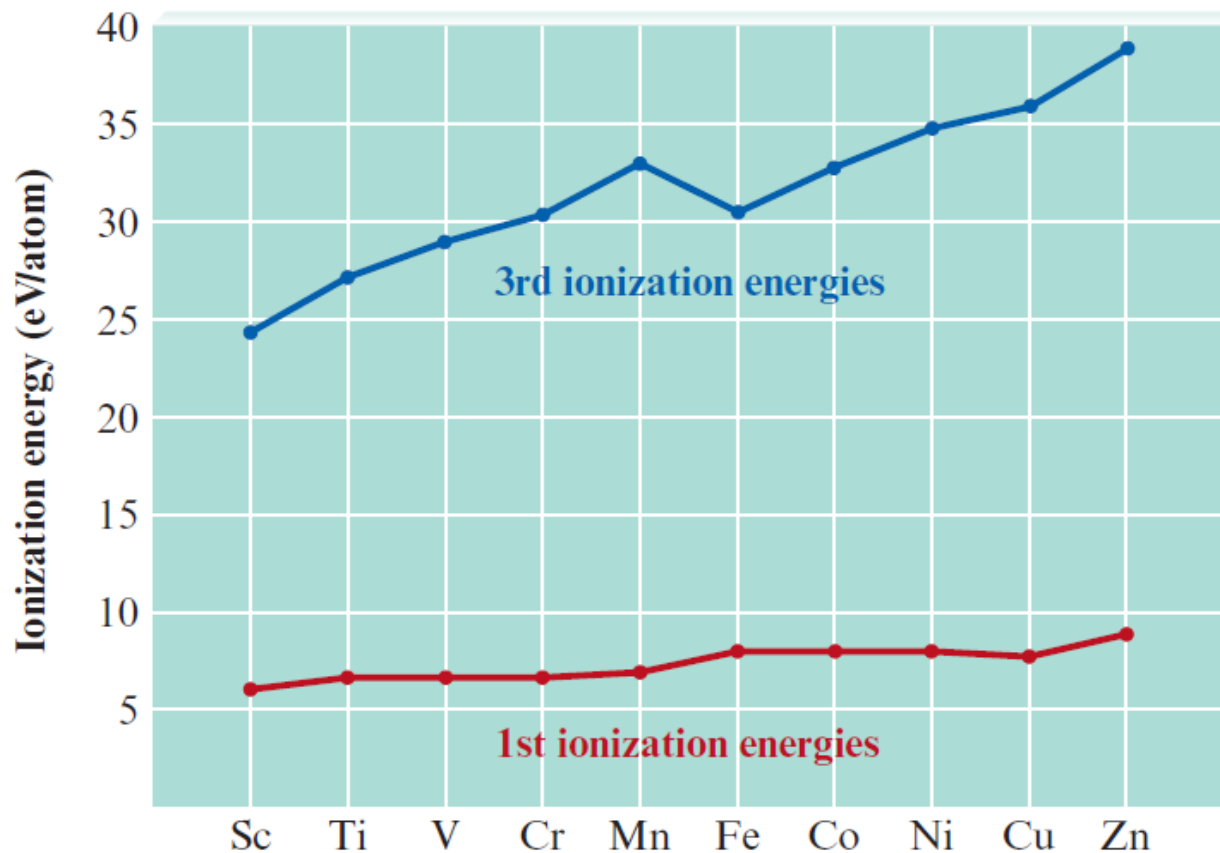
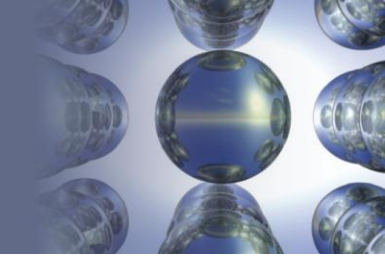


Figure 21.2 - Plots of the First and Third Ionization Energies for the First-Row Transition Metals



Section 21.1

The Transition Metals: A Survey



Standard Reduction Potentials

- Half-reaction of a metal that acts as a reducing agent



- This is the reverse of the conventional half-reactions
- The metal with most positive potential is the best reducing agent

Section 21.1

The Transition Metals: A Survey

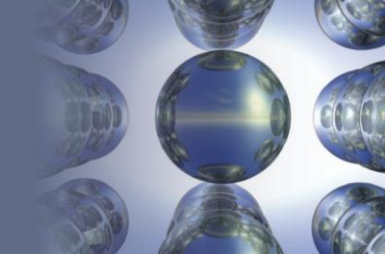
Table 21.3 - Relative Reducing Abilities of the First-Row Transition Metals in Aqueous Solution

Reaction	Potential (V)
$\text{Sc} \rightarrow \text{Sc}^{3+} + 3\text{e}^{-}$	2.08
$\text{Ti} \rightarrow \text{Ti}^{2+} + 2\text{e}^{-}$	1.63
$\text{V} \rightarrow \text{V}^{2+} + 2\text{e}^{-}$	1.2
$\text{Mn} \rightarrow \text{Mn}^{2+} + 2\text{e}^{-}$	1.18
$\text{Cr} \rightarrow \text{Cr}^{2+} + 2\text{e}^{-}$	0.91
$\text{Zn} \rightarrow \text{Zn}^{2+} + 2\text{e}^{-}$	0.76
$\text{Fe} \rightarrow \text{Fe}^{2+} + 2\text{e}^{-}$	0.44
$\text{Co} \rightarrow \text{Co}^{2+} + 2\text{e}^{-}$	0.28
$\text{Ni} \rightarrow \text{Ni}^{2+} + 2\text{e}^{-}$	0.23
$\text{Cu} \rightarrow \text{Cu}^{2+} + 2\text{e}^{-}$	-0.34

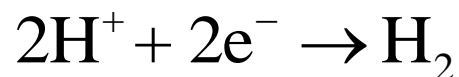
Reducing ability ↑

Section 21.1

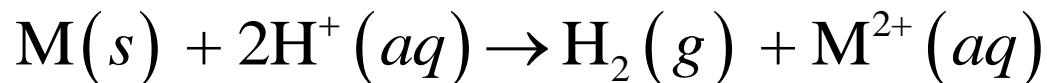
The Transition Metals: A Survey



Standard Reduction Potentials (Continued)



- For this reaction, $E^\circ = 0$
 - All metals except Cu can reduce H^+ ions to $\text{H}_2(g)$ in 1 M aqueous solution of strong acid



- The reducing abilities of the first-row transition metals decrease going from left to right across the period
 - Exceptions - Chromium and zinc

Section 21.1

The Transition Metals: A Survey

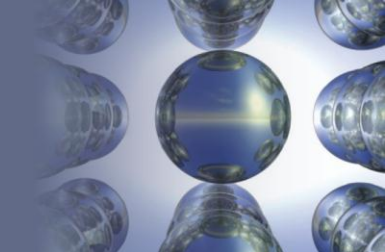
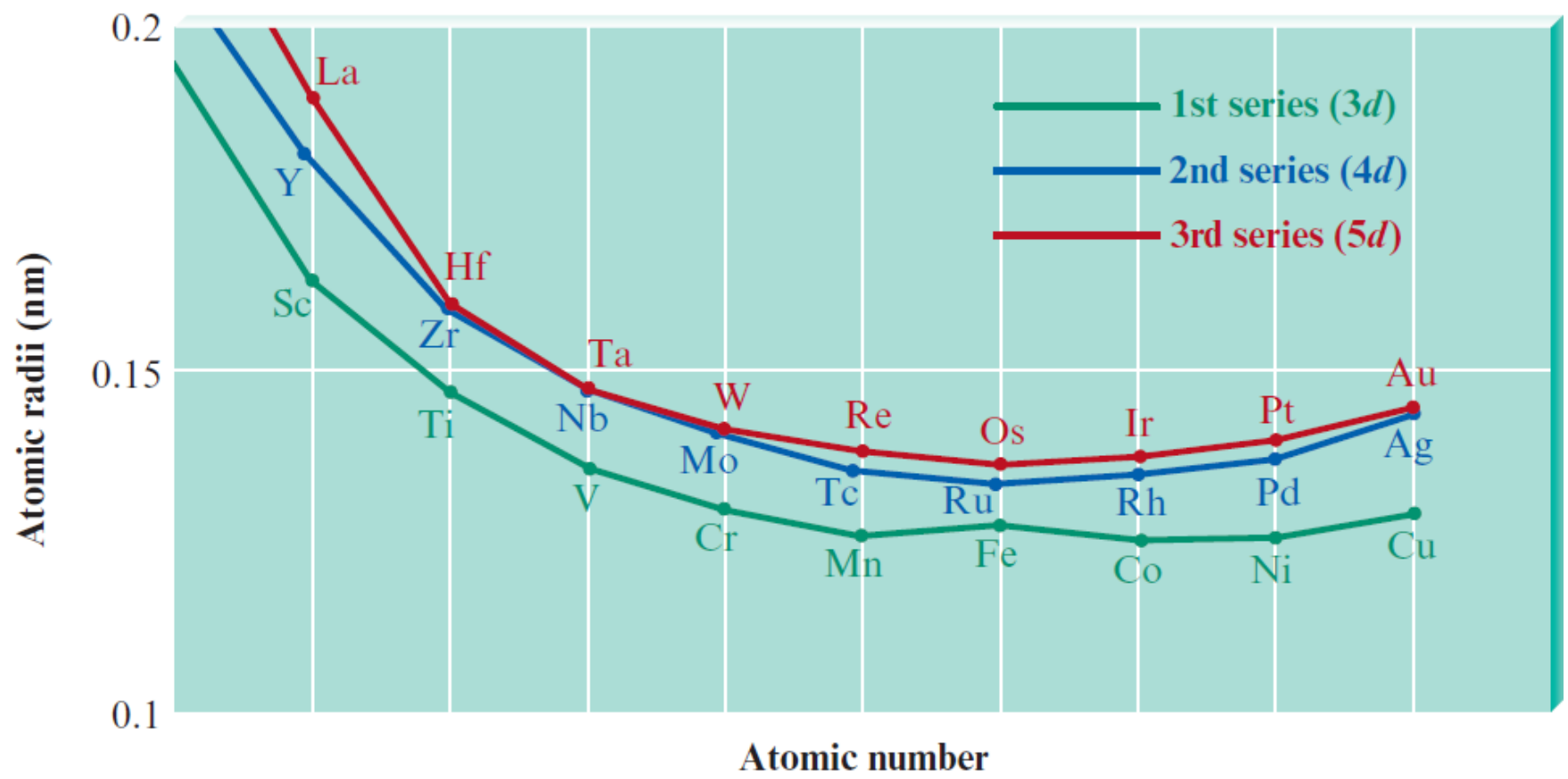
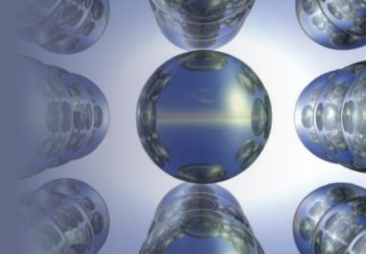


Figure 21.3 - Atomic Radii of the 3d, 4d, and 5d Transition Series



Section 21.1

The Transition Metals: A Survey

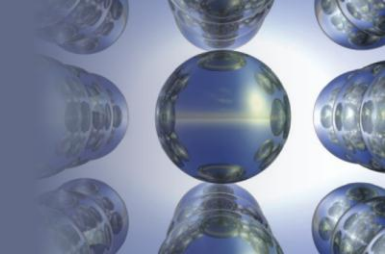


4d and 5d Transition Series - Trends

- 4d and 5d metals are similar in size
- **Lanthanide contraction**: The decrease in the atomic radii of the **lanthanide series** elements, going from left to right in the periodic table
 - Caused by increase in nuclear charge
 - Offsets the normal increase in size due to going from one principal quantum level to another

Section 21.1

The Transition Metals: A Survey

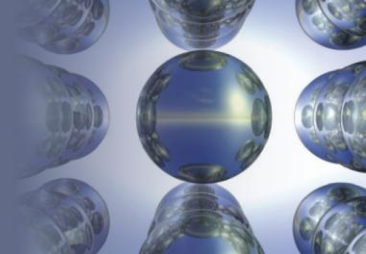


4d and 5d Transition Series - Trends (Continued 1)

- Differences in size between *4d* and *5d* transition elements in a group increase gradually from left to right
- Useful properties of *4d* and *5d* metals
 - Zirconium and zirconium oxide are highly resistant to high temperatures
 - Used along with niobium and molybdenum alloys in space vehicle parts

Section 21.1

The Transition Metals: A Survey

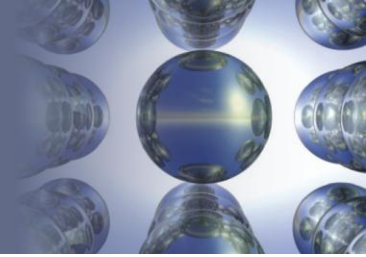


4d and 5d Transition Series - Trends (Continued 2)

- Tantalum displays high resistance to the attack of body fluids
 - Used for replacement of bones
- Platinum group metals
 - Used as catalysts for industrial processes

Section 21.2

The First-Row Transition Metals

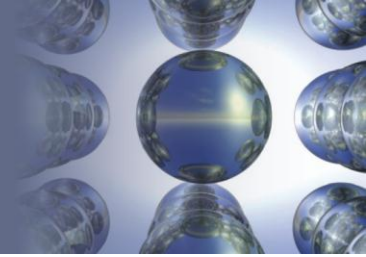


Scandium

- Rare element
- Exists in compounds in the +3 oxidation state
- Chemistry strongly resembles that of the lanthanides
 - Most of its compounds are colorless and diamagnetic
- Scandium metal is prepared by electrolysis of molten ScCl_3

Section 21.2

The First-Row Transition Metals

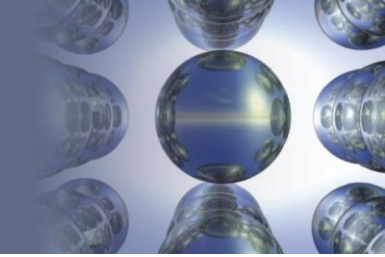


Titanium

- Low density and high strength
 - Used in jet engines and to make pipes, pumps, and reaction vessels in the chemical industry
- Titanium(IV) oxide, TiO_2
 - Highly opaque substance
 - Used as white pigment in paper, paint, and plastics
 - Main ores - Rutile and ilmenite
- Exists in compounds in the +4 oxidation state

Section 21.2

The First-Row Transition Metals

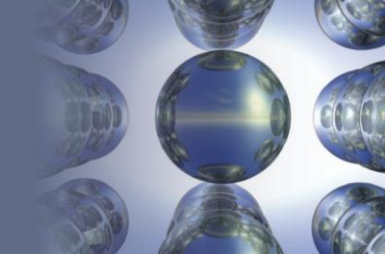


Titanium (Continued)

- **Titanium(III) compounds**
 - Produced by reduction of the +4 state
 - Exists as the purple $\text{Ti}(\text{H}_2\text{O})_6^{3+}$ ion in aqueous solution
 - Slowly oxidized to titanium(IV) by air
- **Titanium(II)**
 - Not stable in aqueous solution
 - Exists in solid state in compounds such as TiO and the dihalides of general formula TiX_2

Section 21.2

The First-Row Transition Metals



Vanadium

- Used in alloys with titanium and iron
- Hard and corrosion resistant
- Vanadium(V) oxide (V_2O_5)
 - Useful industrial catalyst for the production of sulfuric acid
- Pure form can be extracted from the electrolytic reduction of fused salts
- Principal oxidation state: +5

Section 21.2

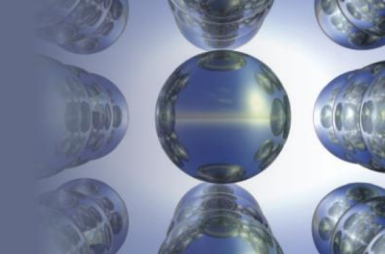
The First-Row Transition Metals

Table 21.4 - Oxidation States and Species for Vanadium in Aqueous Solution

Oxidation State of Vanadium	Species in Aqueous Solution
+5	VO_2^+ (yellow)
+4	VO^{2+} (blue)
+3	$\text{V}^{3+}(\text{aq})$ (blue-green)
+2	$\text{V}^{2+}(\text{aq})$ (violet)

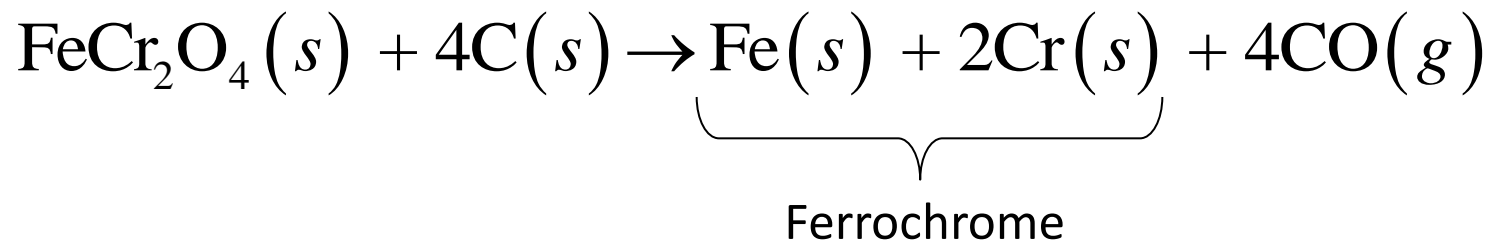
Section 21.2

The First-Row Transition Metals



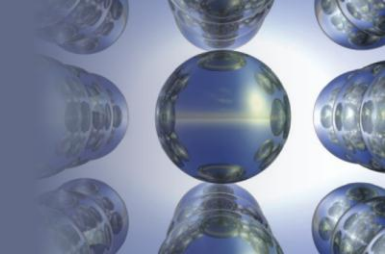
Chromium

- Rare element and an important industrial material
- Chief ore - Chromite (FeCr_2O_4)
 - Reduced by carbon to produce ferrochrome, which can be added to iron for making steel



Section 21.2

The First-Row Transition Metals



Chromium (Continued 1)

- Chromium metal
 - Hard and brittle
 - Maintains a bright surface by creating a tough invisible oxide coating
- Forms compounds in which Cr has the oxidation state +2, +3, or +6
- Chromous ion (Cr^{2+}) is a powerful reducing agent in aqueous solution

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The First-Row Transition Metals

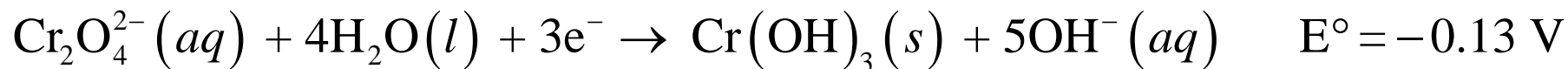


Chromium (Continued 2)

- Chromium (VI) species are excellent oxidizing agents in acidic solution
 - Reduction of dichromate ion ($\text{Cr}_2\text{O}_7^{2-}$) to the Cr^{3+} ion
 - Oxidizing ability of dichromate ion is pH-dependent

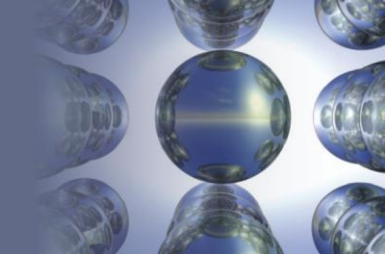


- Exists as the chromate ion in a basic solution
 - Less powerful as an oxidizing agent



Section 21.2

The First-Row Transition Metals



Chromium (Continued 3)

- Red chromium(VI) oxide dissolves in H₂O
 - Product is a strongly acidic, red-orange solution
$$2\text{CrO}_3(s) + \text{H}_2\text{O}(l) \rightarrow 2\text{H}^+(aq) + \text{Cr}_2\text{O}_7^{2-}(aq)$$
 - When made basic, the solution turns yellow
 - Chromate salts can be obtained
- Cleaning solution - Mixture of chromium(VI) oxide and concentrated H₂SO₄
 - Powerful oxidizing medium that can remove organic materials from analytical glassware

Section 21.2

The First-Row Transition Metals

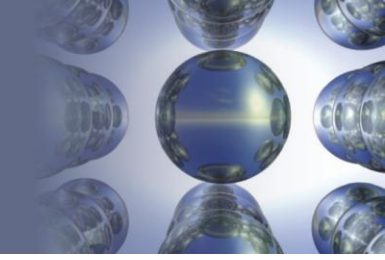
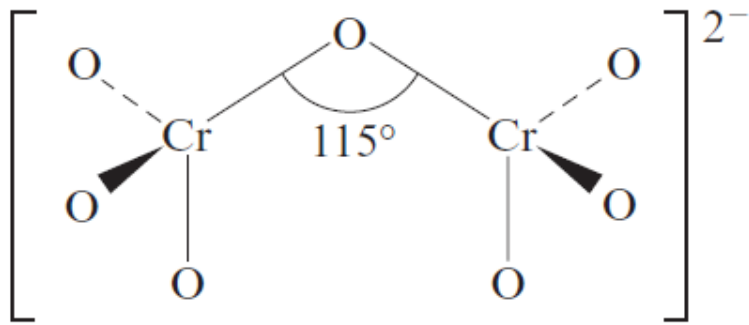
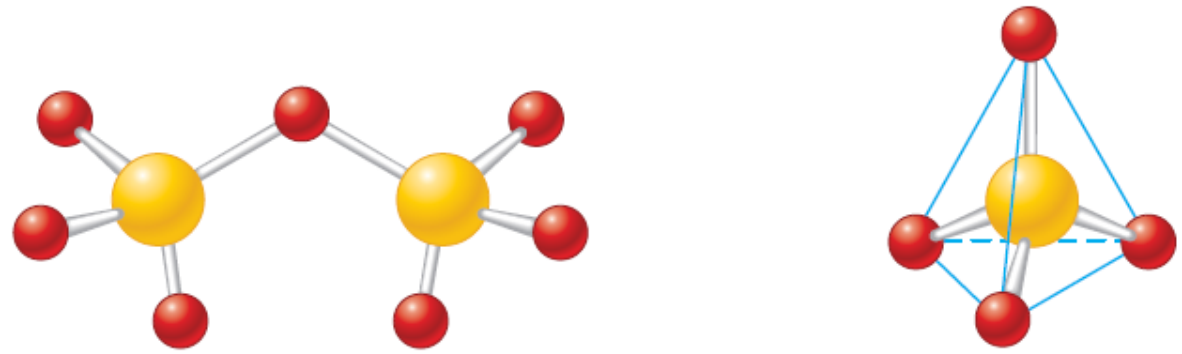
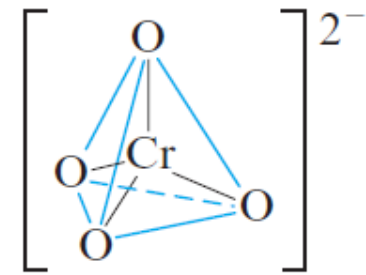


Figure 21.4 - Structures of the Chromium(VI) Anions



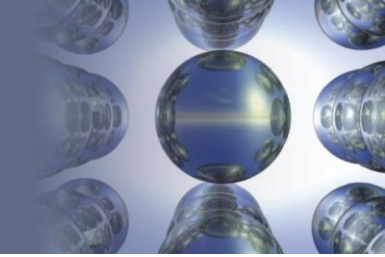
a $\text{Cr}_2\text{O}_7^{2-}$ exists in acidic solution



b CrO_4^{2-} exists in basic solution

Section 21.2

The First-Row Transition Metals



Manganese

- Used for producing hard steel, which is used for rock crushers, bank vaults, and armor plates
- Source - Manganese nodules
 - Found on the ocean floor in the form of spherical rocks
 - Rocks contain mixtures of manganese, iron oxides, and small traces of cobalt, nickel, and copper
- Exists in all oxidation states from +2 to +7

Section 21.2

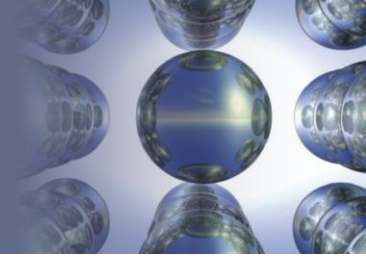
The First-Row Transition Metals

Table 21.6 - Some Compounds of Manganese in its most Common Oxidation States

Oxidation State of Manganese	Examples of Compounds
+2	Mn(OH) ₂ (pink) MnS (salmon) MnSO ₄ (reddish) MnCl ₂ (pink)
+4	MnO ₂ (dark brown)
+7	KMnO ₄ (purple)

Section 21.2

The First-Row Transition Metals



Iron

- Most abundant heavy metal
- Appears white and lustrous
- Highly reactive toward oxidizing agents
 - Example - Iron rapidly oxidizes in moist air to form rust
- Chemistry of iron involves its +2 and +3 oxidation states

Section 21.2

The First-Row Transition Metals

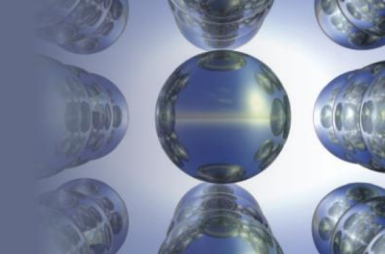
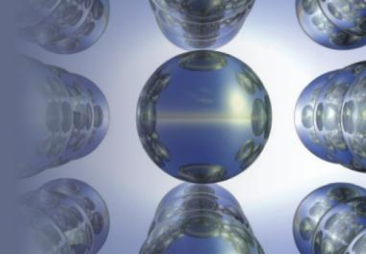


Table 21.7 - Typical Compounds of Iron

Oxidation State of Iron	Examples of Compounds
+2	FeO (black) FeS (brownish black) FeSO ₄ · 7H ₂ O (green) K ₄ Fe(CN) ₆ (yellow)
+3	FeCl ₃ (brownish black) Fe ₂ O ₃ (reddish brown) K ₃ Fe(CN) ₆ (red) Fe(SCN) ₃ (red)
+2, +3 (mixture)	Fe ₃ O ₄ (black) KFe[Fe(CN) ₆] (deep blue, "Prussian blue")

Section 21.2

The First-Row Transition Metals



Cobalt

- Rare element
 - Ores - Smaltite (CoAs_2) and cobaltite (CoAsS)
- Appears bluish white
- Used in alloys such as stainless steel and stellite
- Chemistry of cobalt involves its +2 and +3 oxidation states
- Forms a wide variety of coordination compounds

Section 21.2

The First-Row Transition Metals

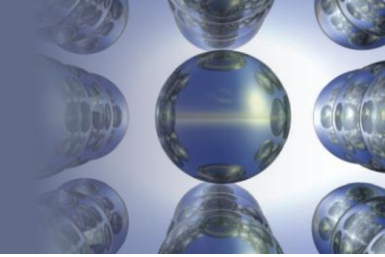


Table 21.8 - Typical Compounds of Cobalt

Oxidation State of Cobalt	Examples of Compounds
+2	CoSO ₄ (dark blue) [Co(H ₂ O) ₆]Cl ₂ (pink) [Co(H ₂ O) ₆](NO ₃) ₂ (red) CoS (black) CoO (greenish brown)
+3	CoF ₃ (brown) Co ₂ O ₃ (charcoal) K ₃ [Co(CN) ₆] (yellow) [Co(NH ₃) ₆]Cl ₃ (yellow)

Section 21.2

The First-Row Transition Metals



Nickel

- Found in ores in combination with arsenic, antimony, and sulfur
- Silvery white metal
- Has high electric and thermal conductivity
- Resistant to corrosion
 - Used for plating active metals and in the production of alloys such as steel
- Exists in compounds in the +2 oxidation state

Section 21.2

The First-Row Transition Metals

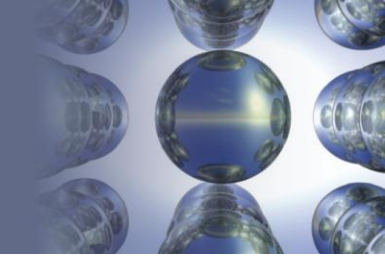
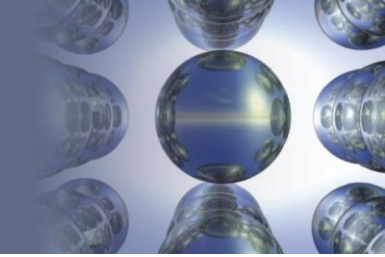


Table 21.9 - Typical Compounds of Nickel

Oxidation State of Nickel	Examples of Compounds
+2	NiCl ₂ (yellow) [Ni(H ₂ O) ₆]Cl ₂ (green) NiO (greenish black) NiS (black) [Ni(H ₂ O) ₆]SO ₄ (green) [Ni(NH ₃) ₆](NO ₃) ₂ (blue)

Section 21.2

The First-Row Transition Metals

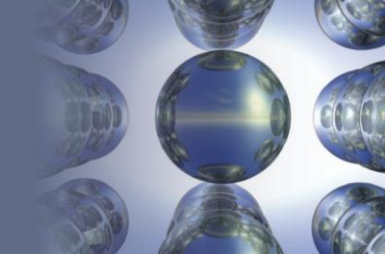


Copper

- Widely abundant in natural ores that contain sulfides, arsenides, chlorides, and carbonates
- Valued for its high electrical conductivity and its resistance to corrosion
 - Used for plumbing and electrical applications
- Constituent in alloys such as brass, sterling silver, and gold (18-karat)

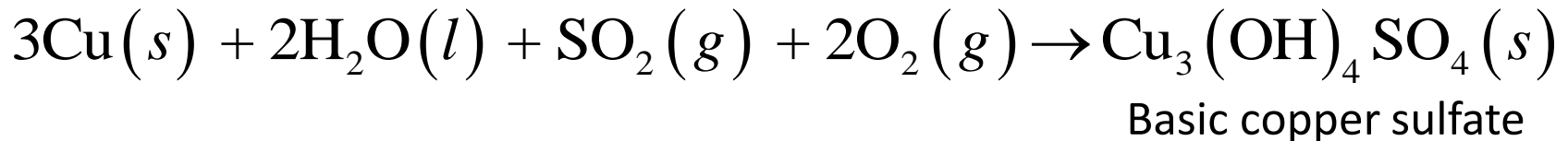
Section 21.2

The First-Row Transition Metals



Copper (Continued)

- Corrodes when exposed to air
 - Produces a green patina that consists of basic copper sulfate



- Chemistry of copper principally involves the +2 oxidation state
- Can be toxic if consumed in large amounts

Section 21.2

The First-Row Transition Metals

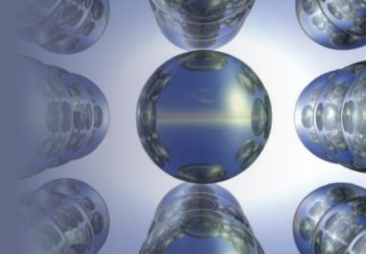


Table 21.11 - Typical Compounds of Copper

Oxidation State of Copper	Examples of Compounds
+1	Cu ₂ O (red) Cu ₂ S (black) CuCl (white)
+2	CuO (black) CuSO ₄ · 5H ₂ O (blue) CuCl ₂ · 2H ₂ O (green) [Cu(H ₂ O) ₆](NO ₃) ₂ (blue)

Section 21.2

The First-Row Transition Metals

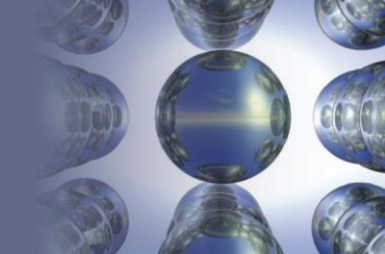


Zinc

- Refined from sphalerite (ZnS), which occurs with galena (PbS)
- White and lustrous
- Highly active metal
 - Excellent reducing agent and has the tendency to tarnish rapidly
- Used for galvanizing steel
- Forms colorless salts in the +2 oxidation state

Section 21.3

Coordination Compounds

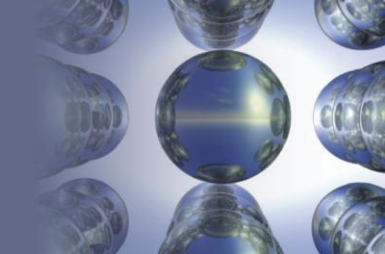


Coordination Compound

- Consists of a complex ion and counterions
 - Complex ion - Transition metal ion with its attached ligands
 - **Counterions**: Anions or cations that are required to produce a compound with no net charge
- Example - $[\text{Co}(\text{NH}_3)_5\text{Cl}]\text{Cl}_2$
 - Brackets indicate the complex ion composition

Section 21.3

Coordination Compounds

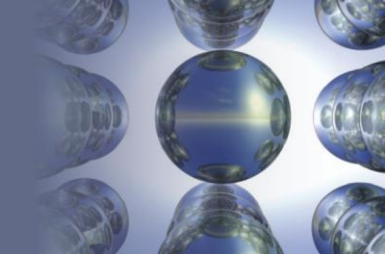


Alfred Werner

- Proposed that transition metal ions have two types of valence
 - Primary valence - Ability to form ionic bonds with oppositely charged ions
 - Currently termed as the **oxidation state**
 - Secondary valence - Ability to bind to ligands (Lewis bases) and form complex ions
 - Currently termed as the **coordination number**

Section 21.3

Coordination Compounds



Coordination Number

- Number of bonds formed by metal ions to ligands in complex ions
 - Varies from two to eight based on the size, charge, and electron configuration of the transition metal ion
- Metal ions can have more than one coordination number

Section 21.3

Coordination Compounds

Table 21.12 - Typical Coordination Numbers for Some Common Metal Ions


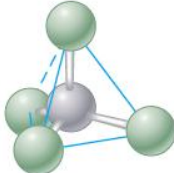
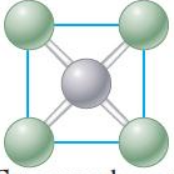
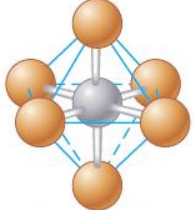
M	Coordination Numbers	M ²⁺	Coordination Numbers	M ³⁺	Coordination Numbers
Cu ⁺	2, 4	Mn ²⁺	4, 6	Sc ³⁺	6
Ag ⁺	2	Fe ²⁺	6	Cr ³⁺	6
Au ⁺	2, 4	Co ²⁺	4, 6	Co ³⁺	6
		Ni ²⁺	4, 6		
		Cu ²⁺	4, 6	Au ³⁺	4
		Zn ²⁺	4, 6		

Section 21.3

Coordination Compounds

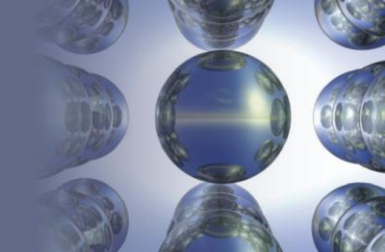
Typical Geometries of Coordination Numbers

- Linear
 - Produced by two ligands
- Tetrahedral or square planar
 - Produced by four ligands
- Octahedral
 - Produced by six ligands

Coordination number	Geometry
2	 Linear
4	 Tetrahedral  Square planar
6	 Octahedral

Section 21.3

Coordination Compounds

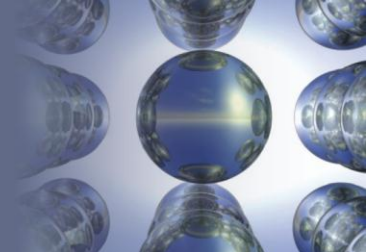


Ligands

- Neutral molecule or ion having a lone electron pair that is used to form a bond to a metal ion
 - **Coordinate covalent bond:** Metal–ligand bond resulting from the interaction between a Lewis base (the ligand) and a Lewis acid (the metal ion)

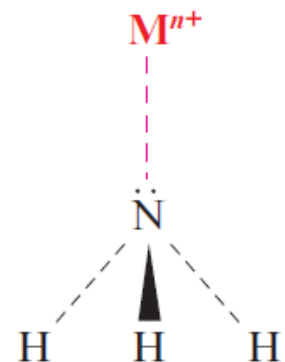
Section 21.3

Coordination Compounds



Types of Ligands

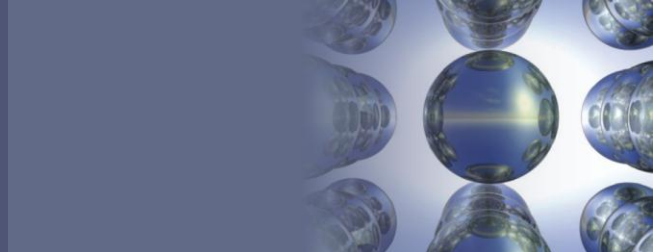
- **Monodentate (unidentate) ligand**
 - Can form one bond to a metal ion
- **Chelating ligand (chelate)**
 - Has more than one atom with a lone pair that can bond to a metal ion



Ammonia (NH_3) is a unidentate ligand

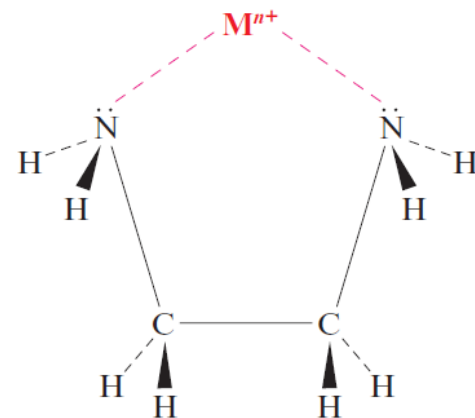
Section 21.3

Coordination Compounds



Chelating Ligands

- **Bidentate ligand**
 - Can form two bonds to a metal ion
- Polydentate ligand
 - Can form more than two bonds to a metal ion
- Hexadentate ligand
 - Can form as many as six bonds to a metal ion
 - Example - Ethylenediaminetetraacetate (EDTA)

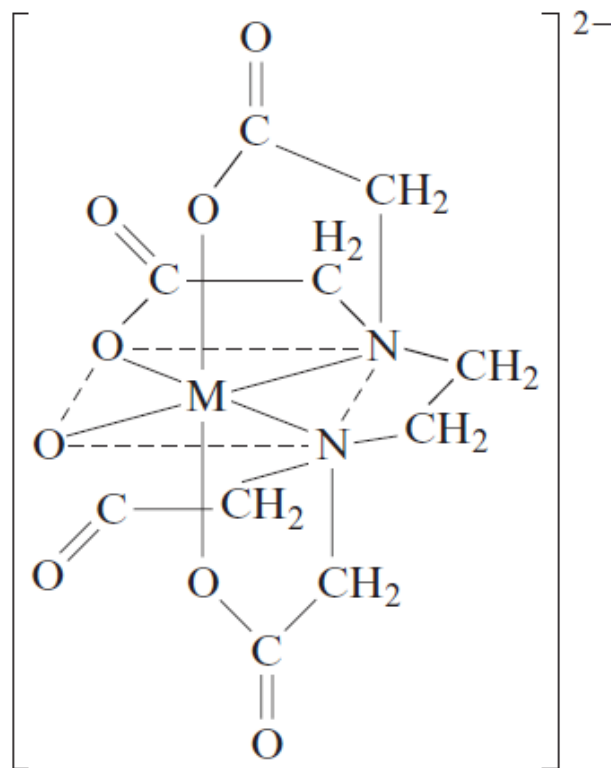


Bidentate
ligand ethylenediamine

Section 21.3

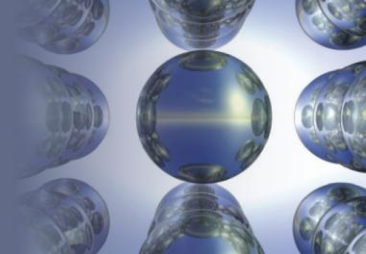
Coordination Compounds

Figure 21.7 - The Coordination of EDTA with a 2+ Metal Ion



Section 21.3

Coordination Compounds

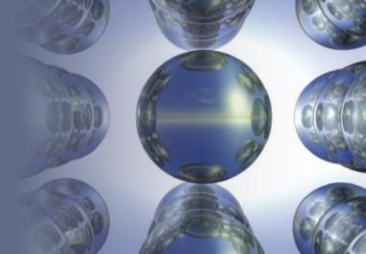


Rules for Naming Coordination Compounds

- Ionic compound
 - Cation is named before the anion
- Complex ion
 - Ligands are named before the metal ion
- Ligands
 - An 'o' is added to the root name of the anion
 - For a neutral ligand, the name of the molecule is used
 - Exception - H_2O , NH_3 , CO , and NO

Section 21.3

Coordination Compounds

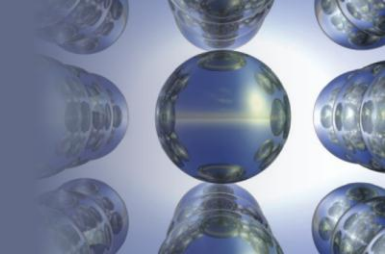


Rules for Naming Coordination Compounds (Continued 1)

- Number of simple ligands are denoted by prefixes mono-, di-, tri-, tetra-, penta-, and hexa-
 - Prefixes bis-, tris-, tetrakis-, and so on are used for more complicated ligands or ones that already contain di-, tri-, and so on
- The oxidation state of the central metal ion is designated by a Roman numeral in parentheses

Section 21.3

Coordination Compounds

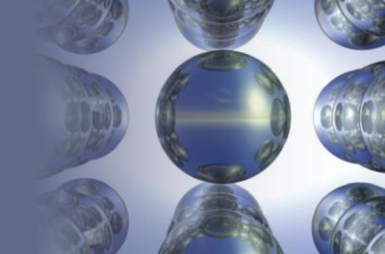


Rules for Naming Coordination Compounds (Continued 2)

- When more than one type of ligand is present, they are named alphabetically
 - Prefixes have no effect on the order
- If the complex ion has a negative charge, the suffix -ate is added to the name of the metal

Section 21.3

Coordination Compounds

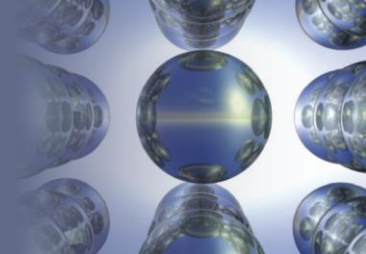


Interactive Example 21.1 - Naming Coordination Compounds I

- Give the systematic name for the following coordination compound:
 - $[\text{Fe}(\text{en})_2(\text{NO}_2)_2]_2\text{SO}_4$

Section 21.3

Coordination Compounds

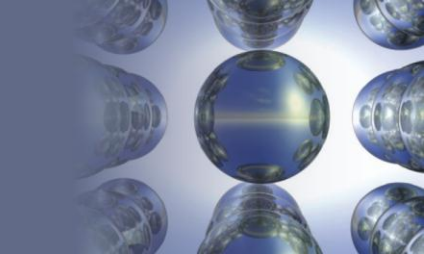


Interactive Example 21.1 - Solution

- First determine the oxidation state of the iron by looking at the other charged species
 - Four NO_2^- ions and one SO_4^{2-} ion
 - The ethylenediamine is neutral
 - Thus, the two iron ions must carry a total positive charge of 6 to balance the six negative charges, which means that each iron has a +3 oxidation state and is designated as iron(III)

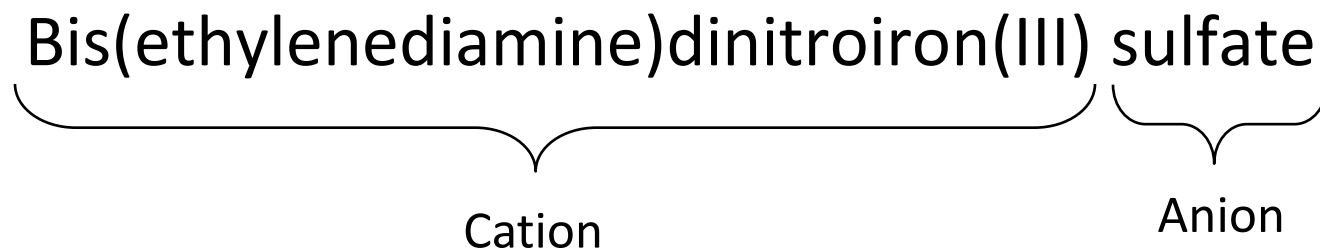
Section 21.3

Coordination Compounds



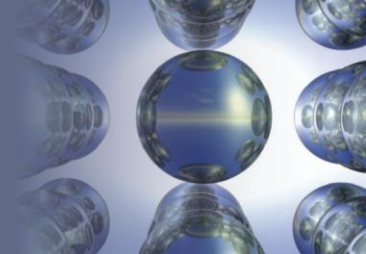
Interactive Example 21.1 - Solution (Continued)

- Since the name ethylenediamine already contains di, we use bis- instead of di- to indicate the two en ligands
- The name for NO_2^- as a ligand is nitro, and the prefix di- indicates the presence of two NO_2^- ligands
- Since the anion is sulfate, the compound's name is:



Section 21.3

Coordination Compounds



Exercise

■ Give formulas for the following:

a. Potassium tetrachlorocobaltate(II)



b. Aquatricarbonylplatinum(II) bromide

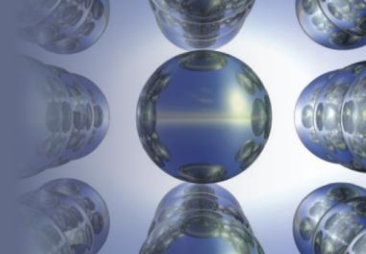


c. Triamminechloroethylenediaminechromium(III)
iodide



Section 21.4

Isomerism



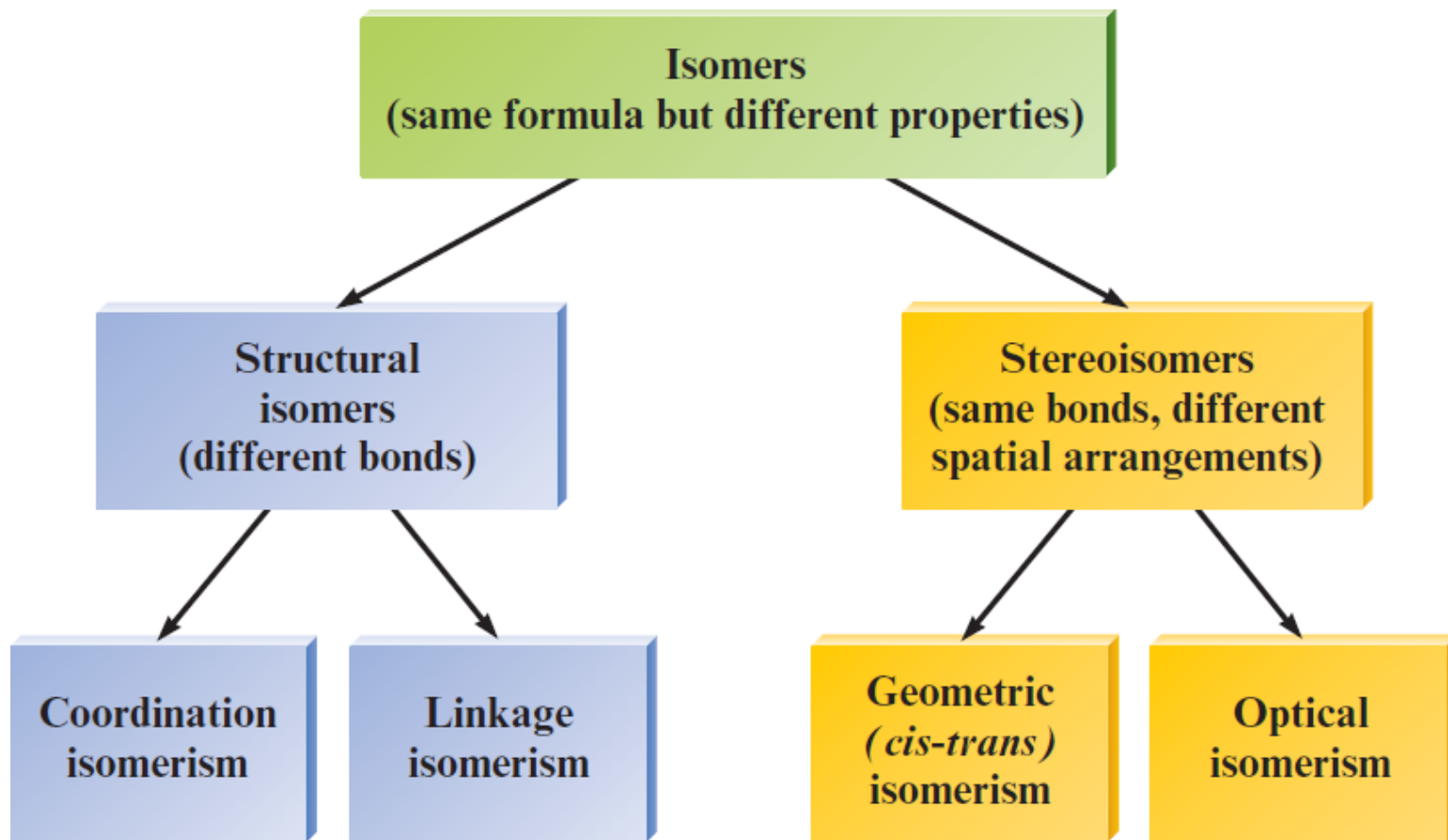
Concept of Isomerism

- **Isomers:** Two or more species with the same formula but different properties
- Types
 - **Structural isomerism:** Isomers contain the same atoms
 - Only one or more bonds differ
 - **Stereoisomerism:** All bonds in the isomers are the same
 - Spatial arrangements of the atoms are different

Section 21.4

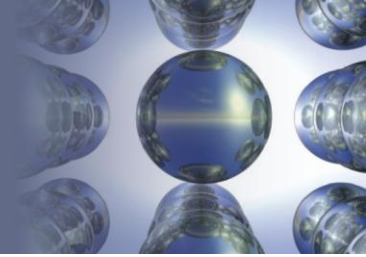
Isomerism

Figure 21.8 - Some Classes of Isomers



Section 21.4

Isomerism

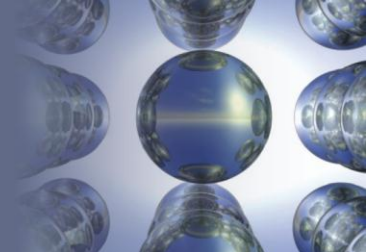


Structural Isomerism

- **Coordination isomerism:** Composition of the complex ion varies
- **Linkage isomerism:** Composition of the complex ion is the same, but the point of attachment of at least one of the ligands differs

Section 21.4

Isomerism



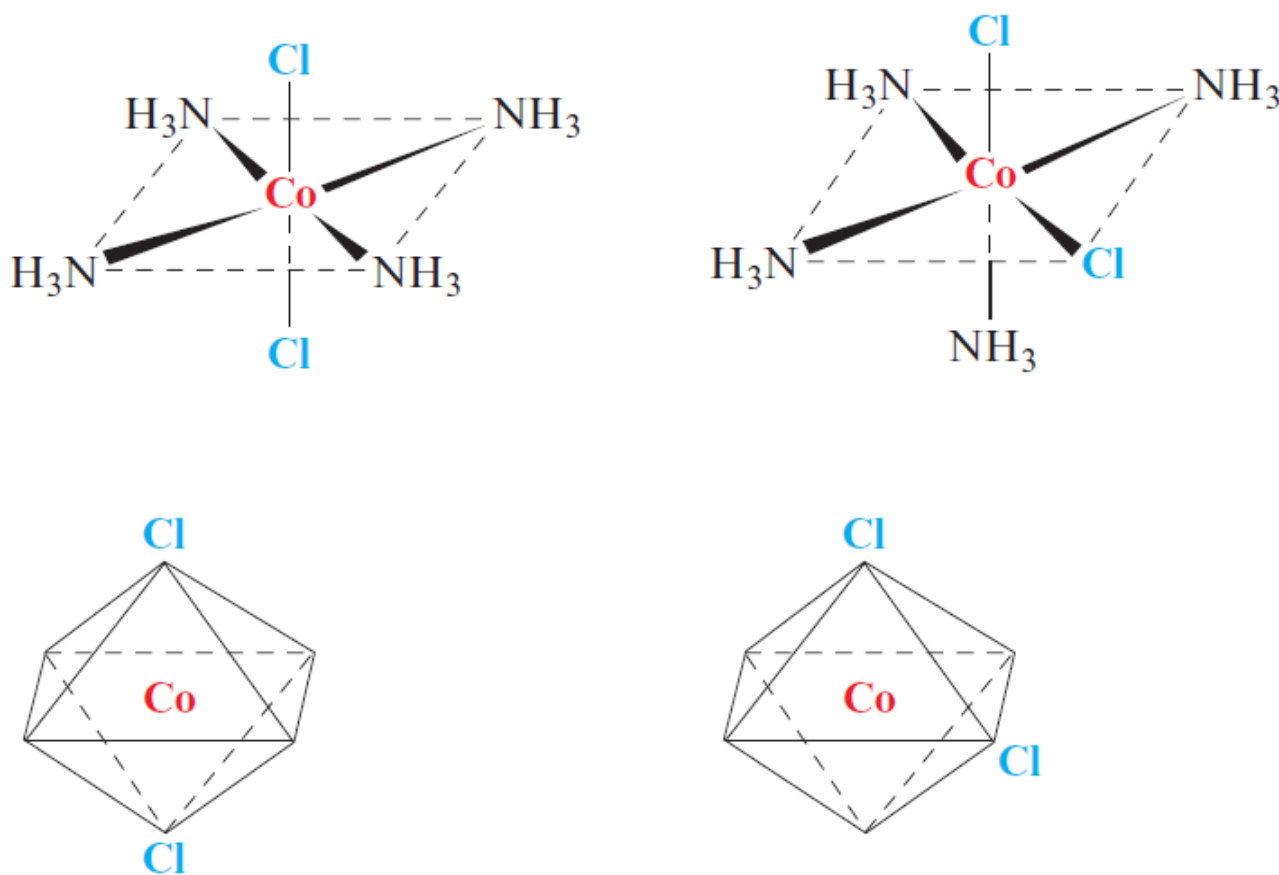
Stereoisomerism

- **Geometrical (*cis–trans*) isomerism:** Atoms or groups of atoms can assume different positions around a rigid ring or bond
 - ***Cis isomer:*** Molecules are next to each other
 - ***Trans isomer:*** Molecules are across from each other

Section 21.4

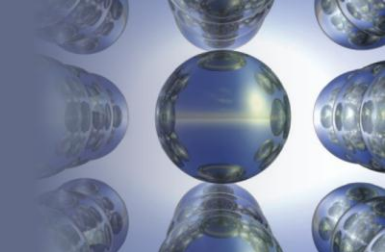
Isomerism

Figure 21.11 - *Cis* and *Trans* Isomers of the Complex Compound $[\text{Co}(\text{NH}_3)_4\text{Cl}_2]^+$



Section 21.4

Isomerism



Stereoisomerism (Continued)

- **Optical isomerism:** Isomers have opposite effects on plane-polarized light
 - When light is emitted from a source, the oscillating electric fields of the photons in the beam are oriented randomly
 - Plane-polarized light constitutes photons with electric fields that oscillate in a single plane

Section 21.4

Isomerism

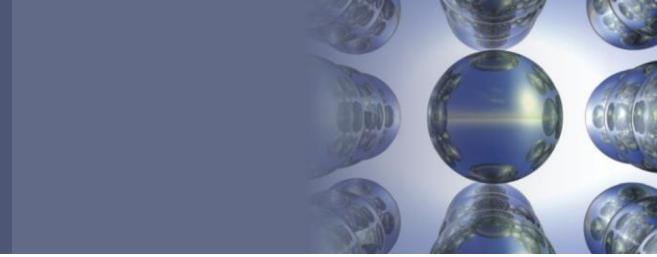
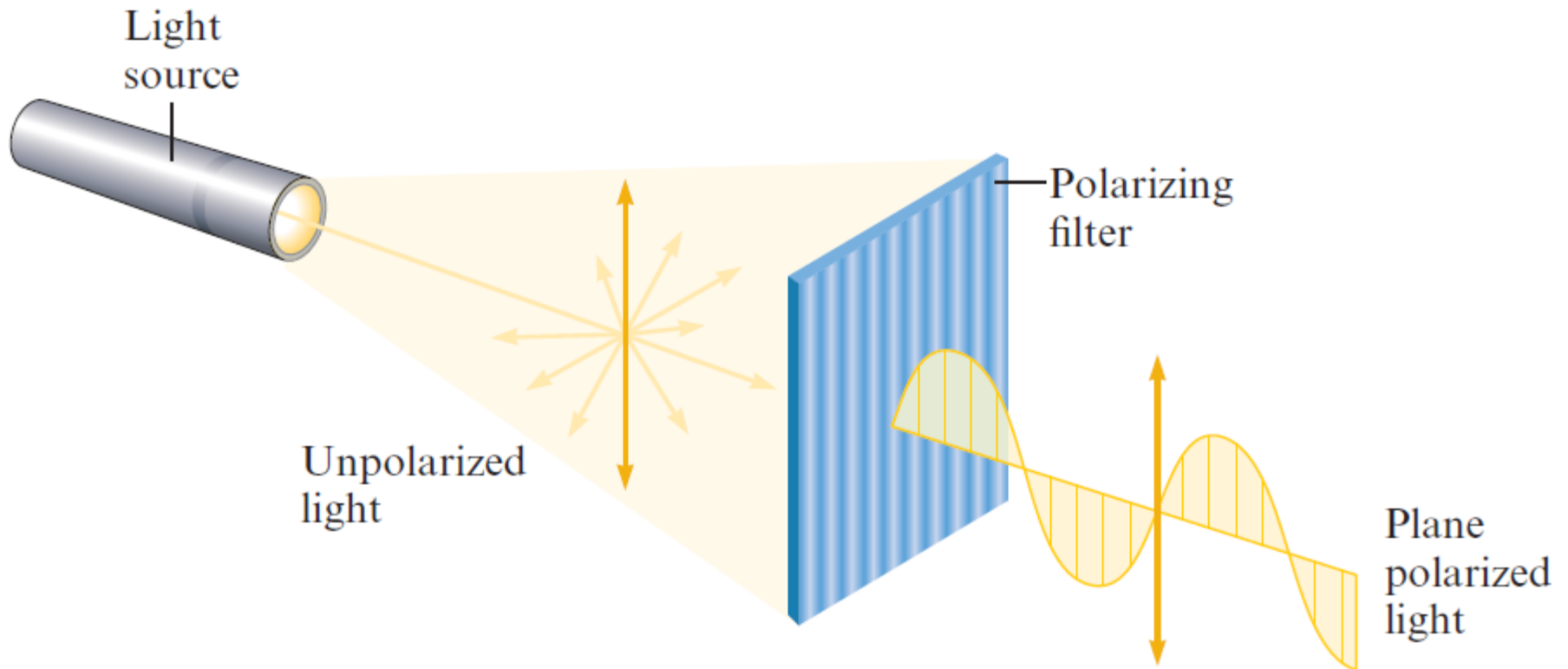


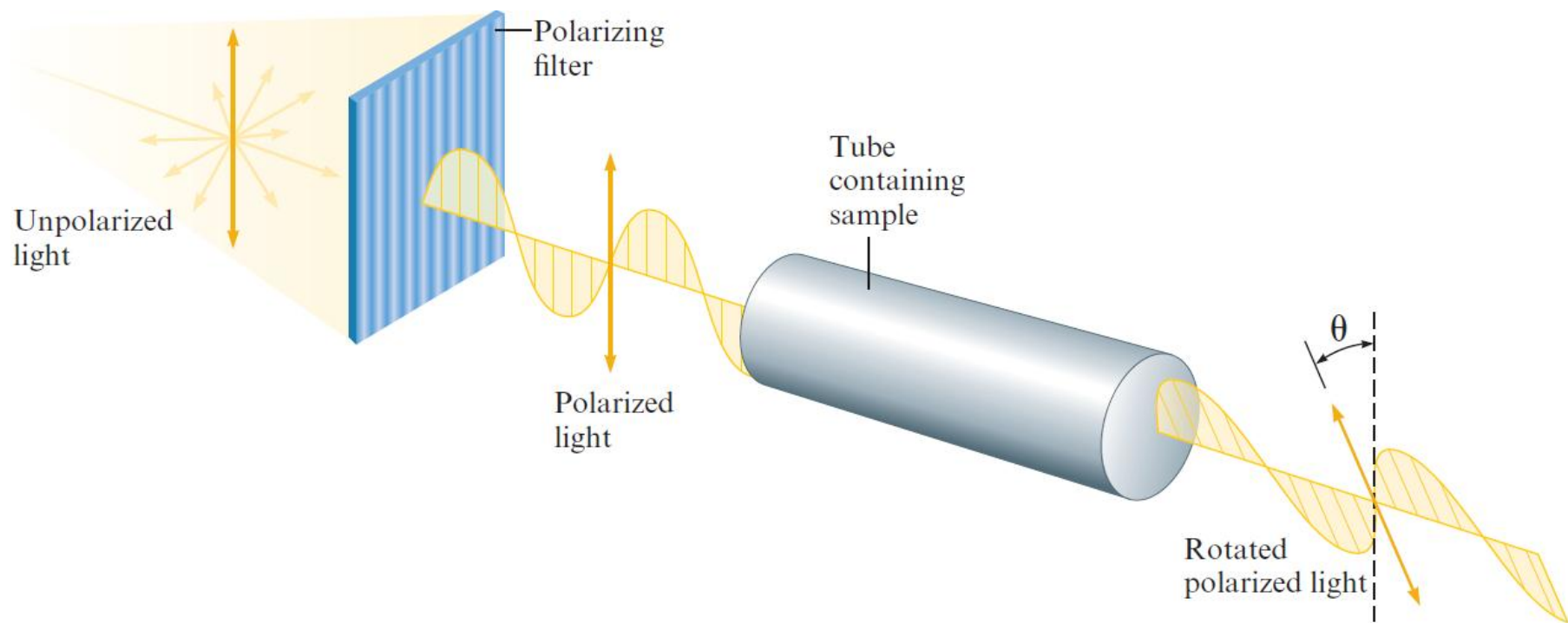
Figure 21.12 - Unpolarized Light and Plane-Polarized Light



Section 21.4

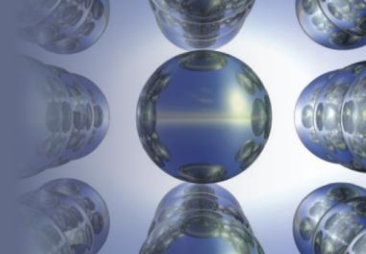
Isomerism

Figure 21.13 - Rotation of the Plane of Polarized Light by an Optically Active Substance



Section 21.4

Isomerism



Optical Activity

- Exhibited by molecules that have nonsuperimposable mirror images
 - Considered to be **chiral**
- **Enantiomers**: Isomers that are nonsuperimposable mirror images of each other
 - Rotate plane-polarized light in opposite directions
 - Hence, they are optical isomers

Section 21.4

Isomerism

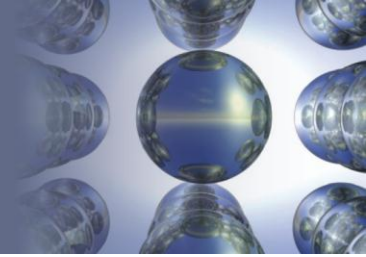
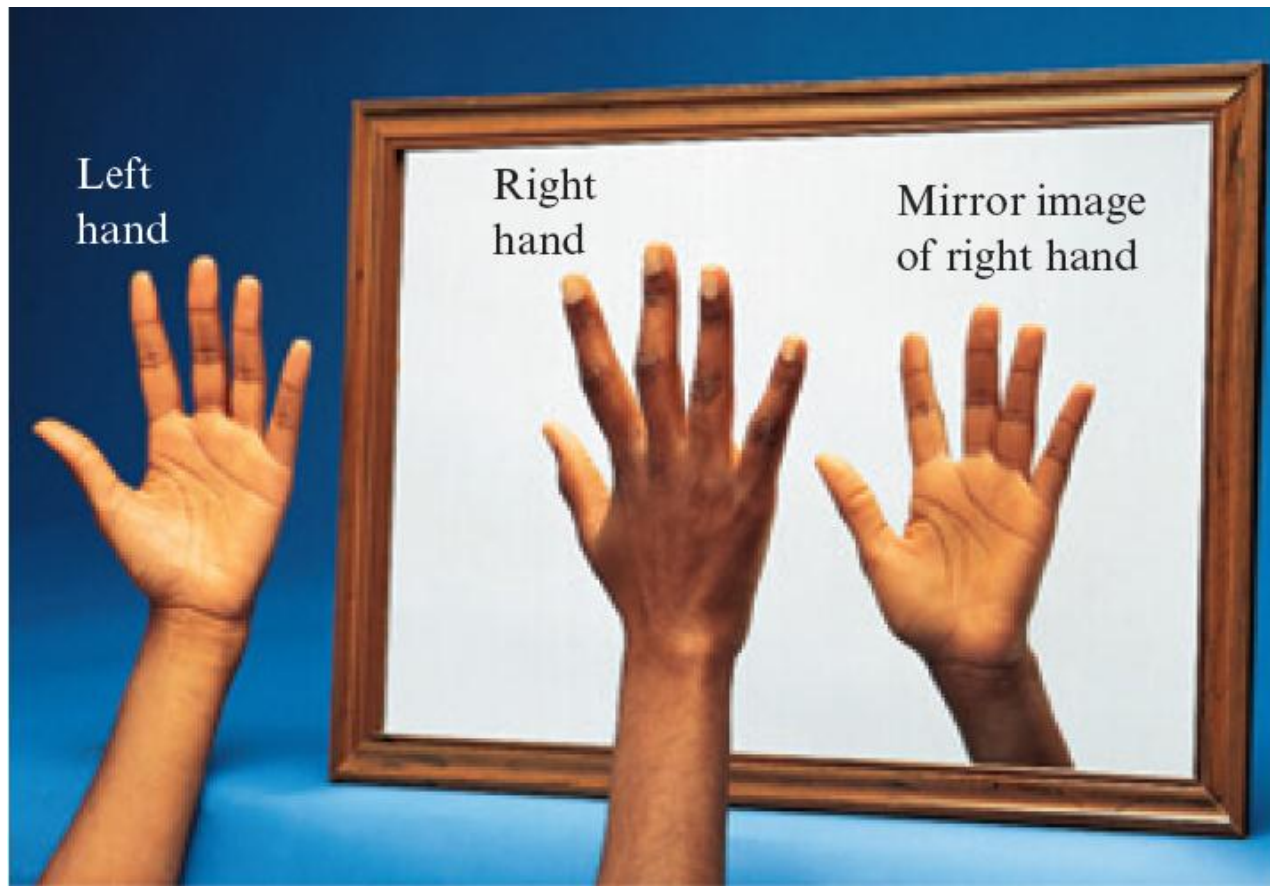


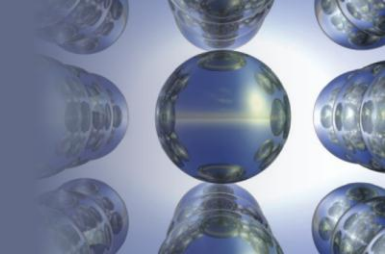
Figure 21.15 - The Human Hand, a Nonsuperimposable Mirror Image



Martin Bough/Fundamental Photographs © Cengage Learning

Section 21.4

Isomerism

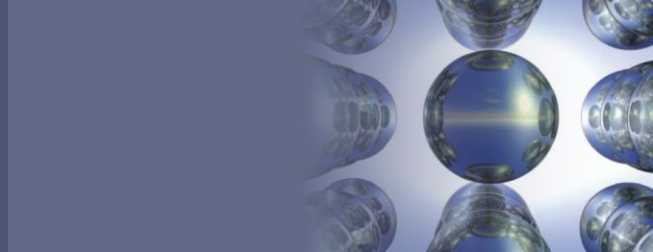


Enantiomers

- **Dextrorotatory (d)**
 - Isomer that rotates the plane of light to the right
- **Levorotatory (l)**
 - Isomer that rotates the plane of light to the left
- **Racemic mixture**
 - Solution containing an equal mixture of d and l forms
 - Does not rotate the plane of the polarized light as the opposite effects cancel each other

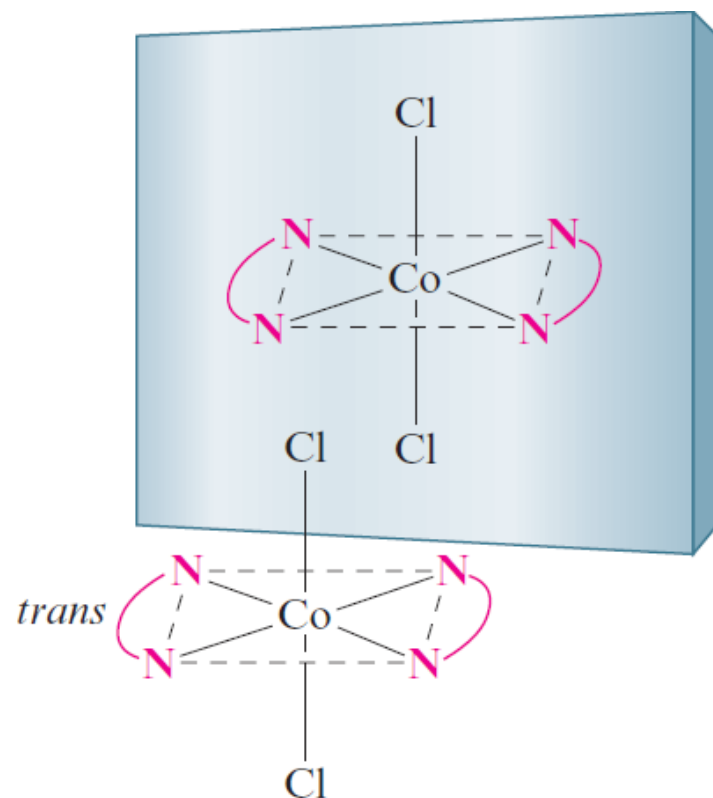
Section 21.4

Isomerism



Geometric Isomers and Optical Isomers

- Geometric isomers are not necessarily optical isomers
 - Example - The *trans* isomer of $[\text{Co}(\text{en})_2\text{Cl}_2]^+$ and its mirror image are identical
 - Since the isomer is superimposable on its mirror image, it does not exhibit optical isomerism and is not chiral

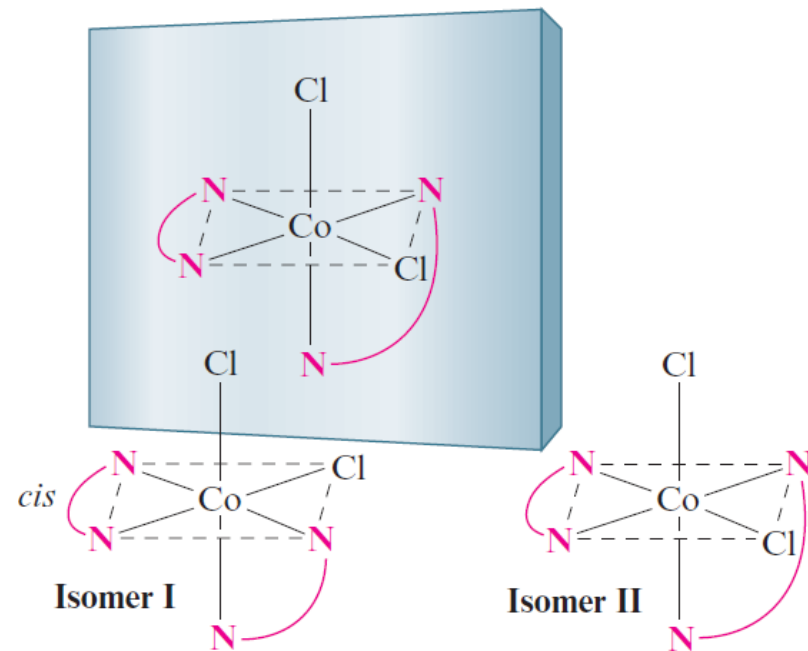


Section 21.4

Isomerism

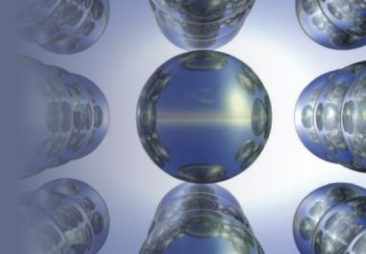
Geometric Isomers and Optical Isomers (Continued)

- Example - The *cis* isomer of $[\text{Co}(\text{en})_2\text{Cl}_2]^+$ and its mirror image are not superimposable
 - Thus, they are a pair of optical isomers
 - Isomer II has the same structure as the mirror image of isomer I



Section 21.4

Isomerism



Example 21.3 - Geometrical and Optical Isomerism

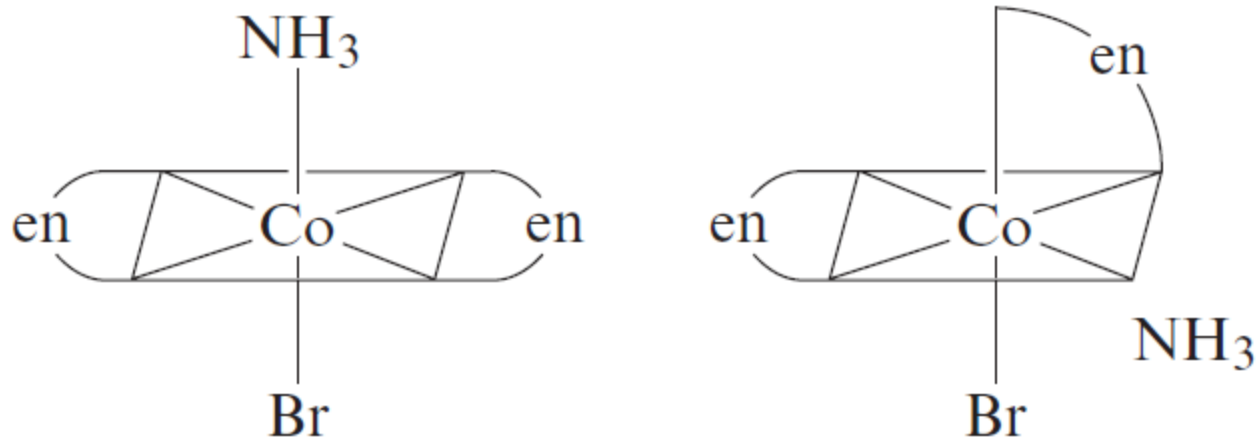
- Does the complex ion $[\text{Co}(\text{NH}_3)\text{Br}(\text{en})_2]^{2+}$ exhibit geometrical isomerism?
 - Does it exhibit optical isomerism?

Section 21.4

Isomerism

Example 21.3 - Solution

- The complex ion exhibits geometrical isomerism because the ethylenediamine ligands can be across from or next to each other

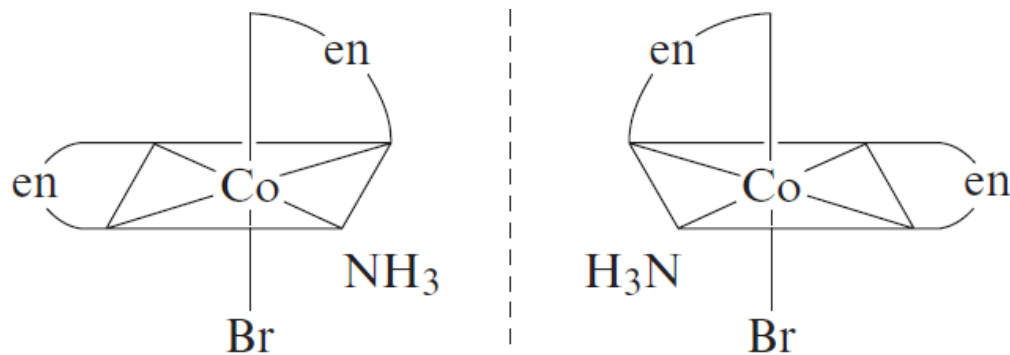


Section 21.4

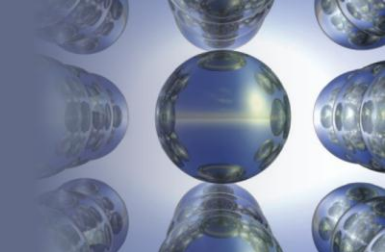
Isomerism

Example 21.3 - Solution (Continued)

- The *cis* isomer of the complex ion also exhibits optical isomerism because its mirror images cannot be turned in any way to make them superimposable



- Thus, these mirror-image isomers of the *cis* complex are shown to be enantiomers that will rotate plane-polarized light in opposite directions



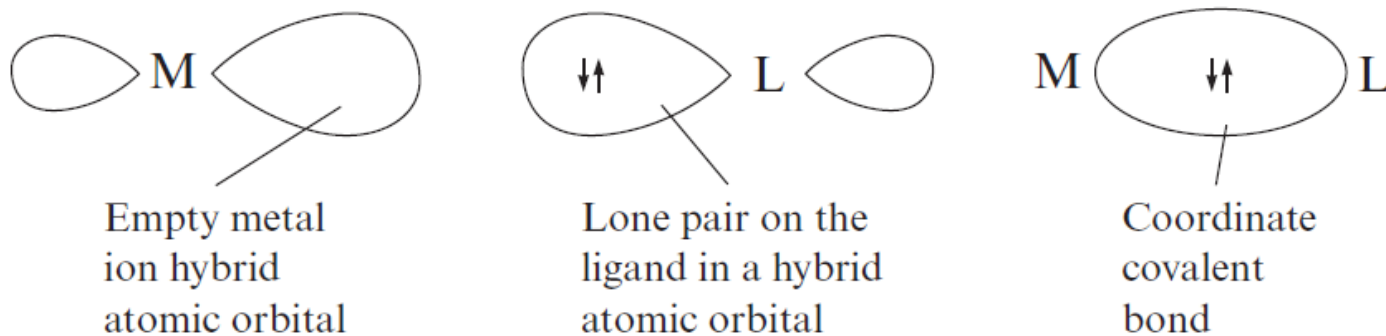
Key Points

1. The VSEPR model does not help determine the structure of complex ions
 - It is safe to assume that:
 - A complex ion with a coordination number of 6 will have octahedral arrangement of ligands
 - Complexes with two ligands will be linear
 - Complex ions with a coordination number of 4 can be either tetrahedral or square planar
 - No reliable way exists to predict which will occur

Key Points (Continued)

2. Interaction between a metal ion and a ligand can be viewed as a Lewis acid–base reaction

- The ligand donates a lone pair of electrons to an empty orbital of the metal ion to form a coordinate covalent bond

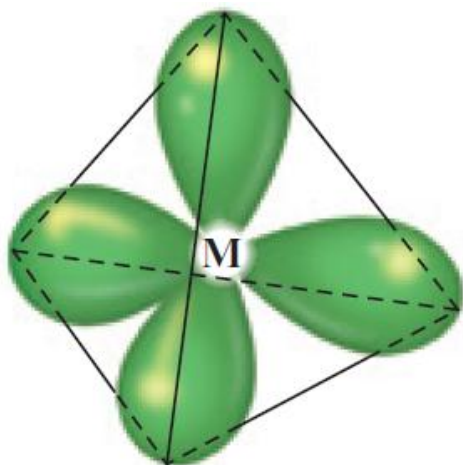


Section 21.5

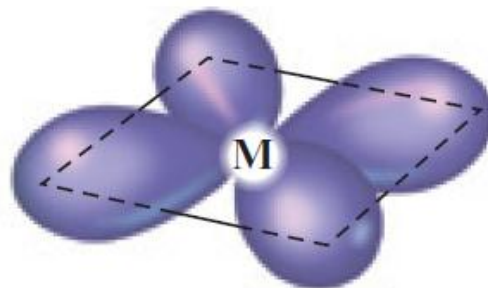
Bonding in Complex Ions: The Localized Electron Model

Hybrid Orbitals Required for Complex Ion Formation

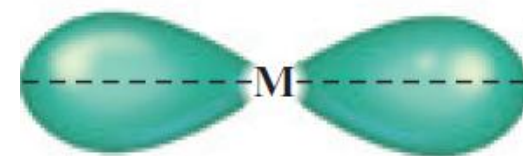
- Based on the number and arrangement of ligands



Tetrahedral ligand arrangement; sp^3 hybridization



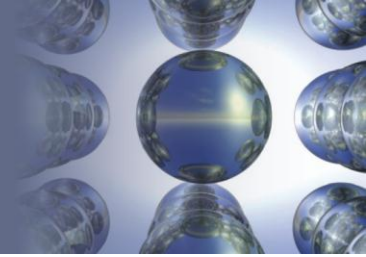
Square planar ligand arrangement; dsp^2 hybridization



Linear ligand arrangement; sp hybridization

Section 21.6

The Crystal Field Model



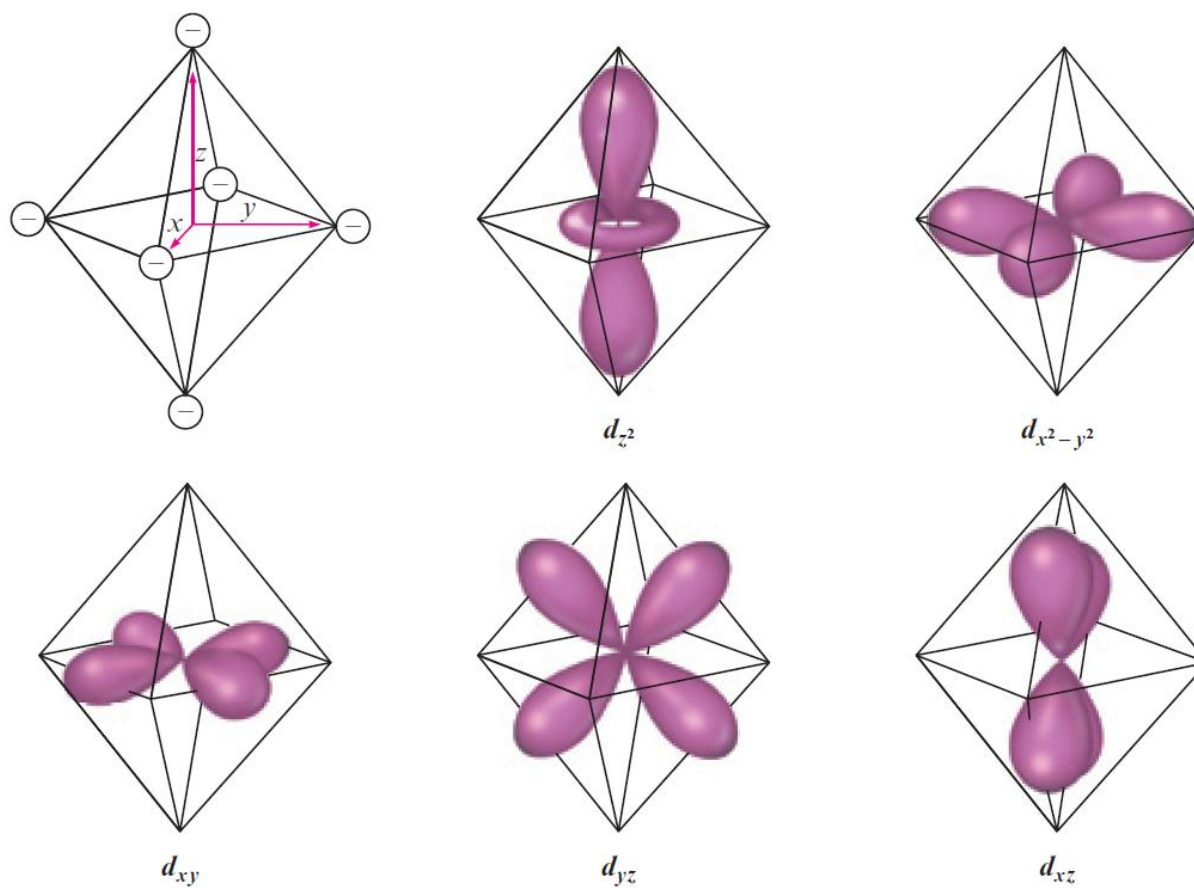
The Crystal Field Model - An Introduction

- Focuses on the energies of the d orbitals
- Attempts to account for the magnetic properties and colors of complex ions
- Assumptions
 - Ligands can be approximated by negative point charges
 - Metal–ligand bonding is entirely ionic

Section 21.6

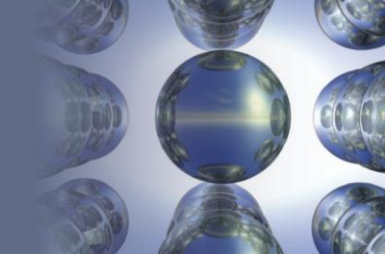
The Crystal Field Model

Figure 21.20 - Octahedral Arrangement of Point-Charge Ligands and the Orientation of the 3d Orbitals



Section 21.6

The Crystal Field Model



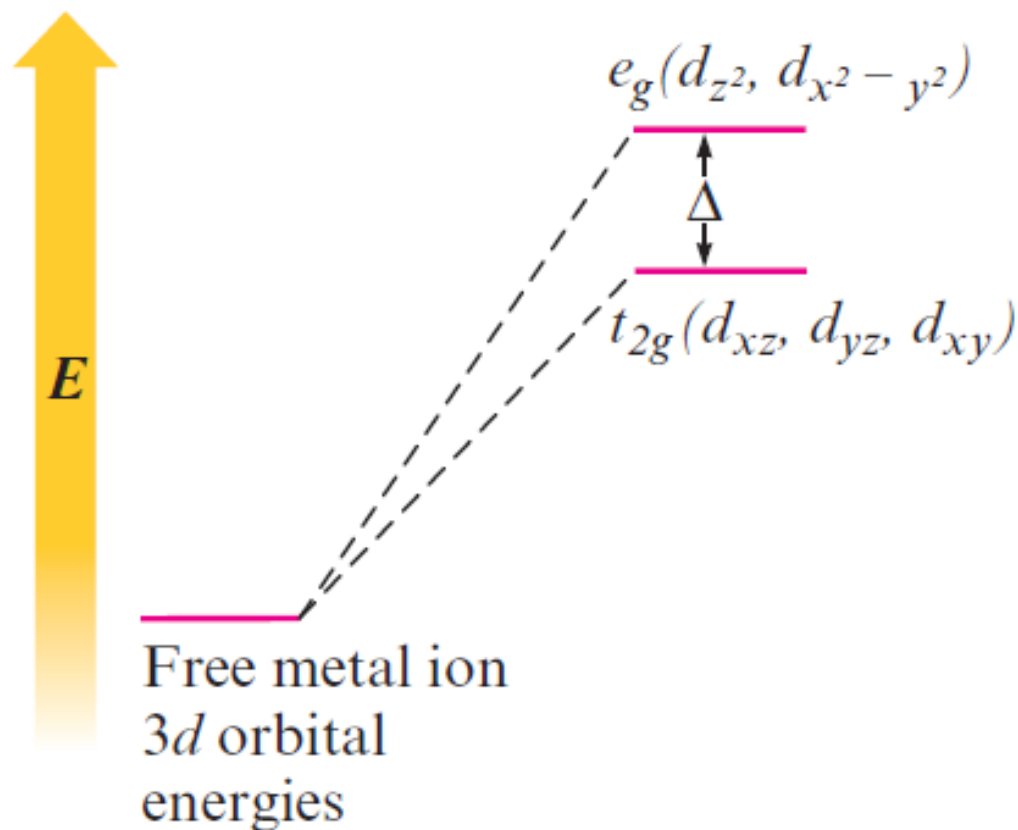
Octahedral Complexes

- d_{z^2} and $d_{x^2-y^2}$ point their lobes directly at the point-charge ligands
- d_{xz} , d_{yz} , and d_{xy} point their lobes between the point charges
- Negative point-charge ligands repel negatively charged electrons
 - Electrons will first fill the d orbitals farthest from the ligands to minimize repulsions

Section 21.6

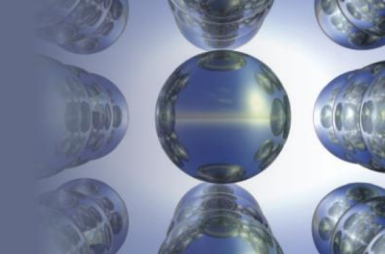
The Crystal Field Model

Figure 21.21 - The Energies of the 3d Orbitals for a Metal Ion in an Octahedral Complex



Section 21.6

The Crystal Field Model

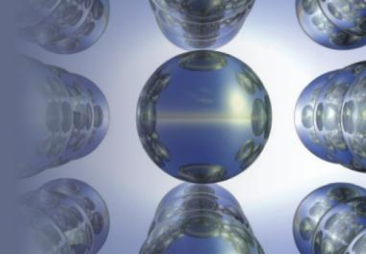


Splitting of 3d Orbital Energies (Δ)

- Explains the color and magnetism of complex ions of the first-row transition metal ions
- **Strong-field case:** Splitting produced by ligands is very large
 - Electrons pair in the lower-energy t_{2g} orbitals
 - Gives a diamagnetic complex in which all the electrons are paired
 - **Low-spin case:** Yields the minimum number of unpaired electrons

Section 21.6

The Crystal Field Model



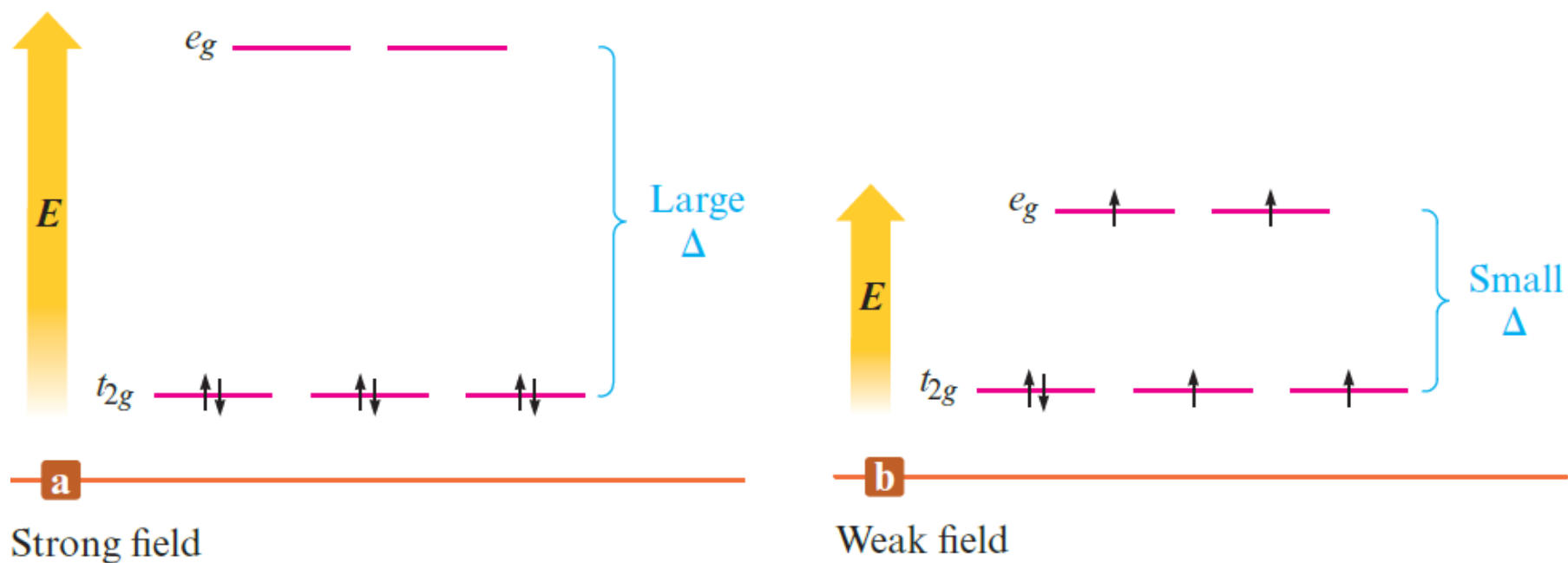
Splitting of 3d Orbital Energies (Δ) (Continued)

- **Weak-field case:** Splitting is small
 - Causes the electrons to occupy all five orbitals prior to pairing
 - The resulting complex contains four unpaired electrons and will be paramagnetic
 - **High-spin case:** Yields the maximum number of unpaired electrons

Section 21.6

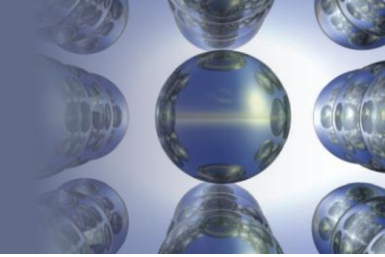
The Crystal Field Model

Figure 21.22 - Possible Electron Arrangements in the Split 3d Orbitals in an Octahedral Complex of Co^{3+}



Section 21.6

The Crystal Field Model

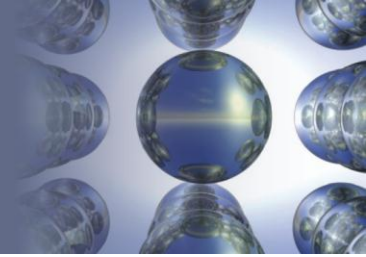


Critical Thinking

- What if you are told the number of unpaired electrons for a coordinate covalent ion and are asked to tell if the ligand produced a strong or weak field?
 - Give an example of a coordinate covalent ion for which you could decide if it produced a strong or weak field and one for which you couldn't, and explain your answers

Section 21.6

The Crystal Field Model

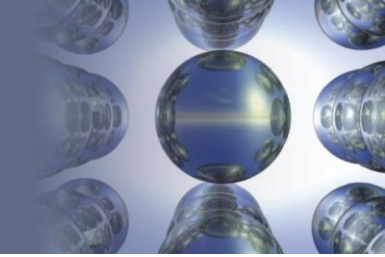


Interactive Example 21.4 - Crystal Field Model I

- The $\text{Fe}(\text{CN})_6^{3-}$ ion is known to have one unpaired electron
 - Does the CN^- ligand produce a strong or weak field?

Section 21.6

The Crystal Field Model

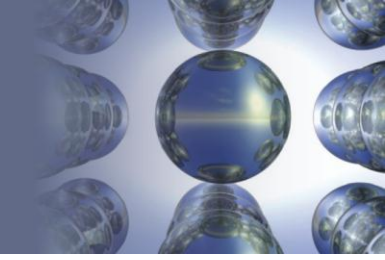


Interactive Example 21.4 - Solution

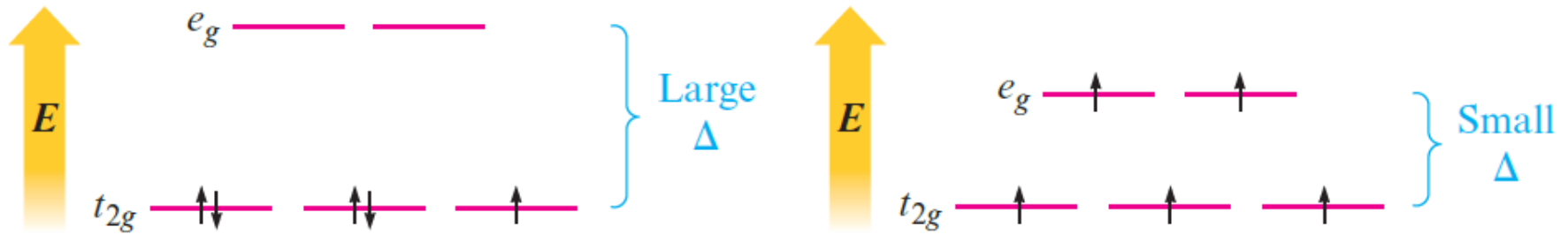
- The ligand is CN^- and the overall complex ion charge is 3^-
 - The metal ion must be Fe^{3+} , which has a $3d^5$ electron configuration
 - There are two possible arrangements of the five electrons in the d orbitals split by the octahedrally arranged ligands

Section 21.6

The Crystal Field Model



Interactive Example 21.4 - Solution (Continued)



- The strong-field case gives one unpaired electron, which agrees with the experimental observation
- The CN^- ion is a strong-field ligand toward the Fe^{3+} ion

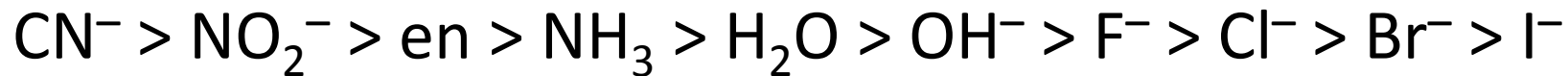
Section 21.6

The Crystal Field Model



Spectrochemical Series

- Listing of ligands in order based on their ability to produce *d*-orbital splitting



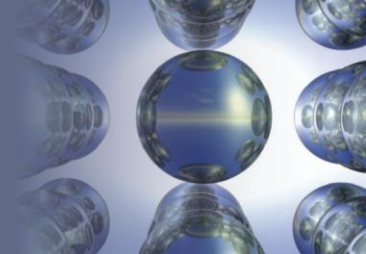
Strong-field
ligands
(large Δ)

Weak-field ligands
(small Δ)

- Magnitude of Δ for a given ligand increases as the charge on the metal ion increases

Section 21.6

The Crystal Field Model

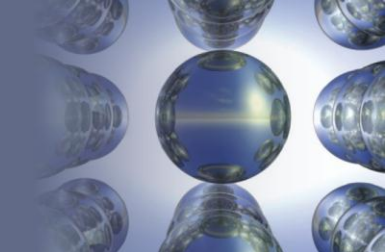


Interactive Example 21.5 - Crystal Field Model II

- Predict the number of unpaired electrons in the complex ion $\text{Cr}(\text{CN})_6^{4-}$

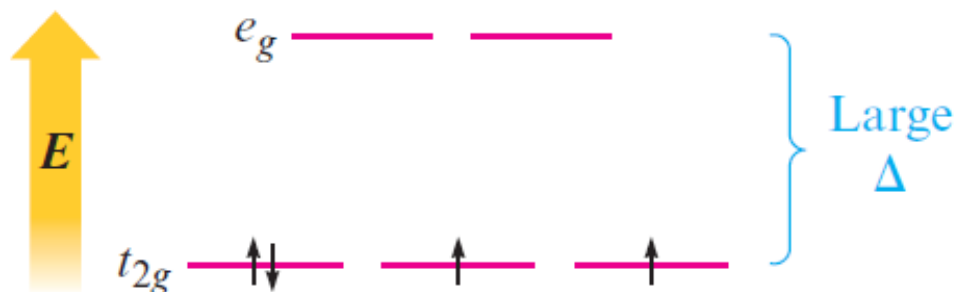
Section 21.6

The Crystal Field Model



Interactive Example 21.5 - Solution

- The net charge of 4^- means that the metal ion present must be Cr^{2+} ($-6 + 2 = -4$), which has a $3d^4$ electron configuration
 - Since CN^- is a strong-field ligand, the correct crystal field diagram for $\text{Cr}(\text{CN})_6^{4-}$ is



Section 21.6

The Crystal Field Model

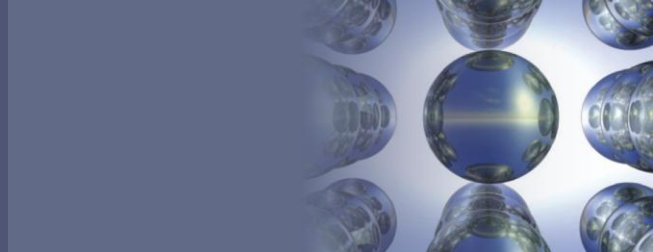


Interactive Example 21.5 - Solution (Continued)

- The complex ion will have two unpaired electrons
- Note that the CN^- ligand produces such a large splitting that all four electrons will occupy the t_{2g} set even though two of the electrons must be paired in the same orbital

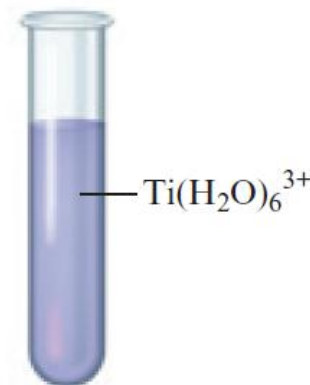
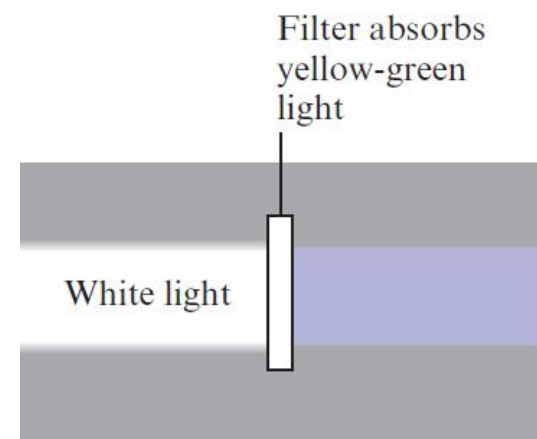
Section 21.6

The Crystal Field Model



Complex Ion Colors

- When a substance absorbs certain wavelengths of light in the visible region, its color is determined by the wavelengths of visible light that remain
 - Substance exhibits the color complementary to those absorbed
 - Example - Violet color of $\text{Ti}(\text{H}_2\text{O})_6^{3+}$



Section 21.6

The Crystal Field Model

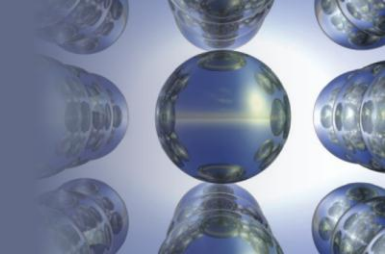
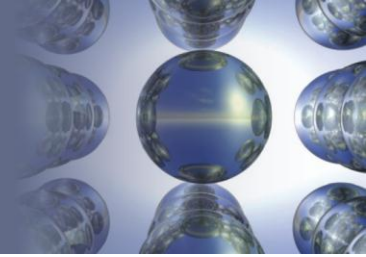


Table 21.16 - Approximate Relationship of Wavelength of Visible Light Absorbed to Color Observed

Absorbed Wavelength in nm (Color)	Observed Color
400 (violet)	Greenish yellow
450 (blue)	Yellow
490 (blue-green)	Red
570 (yellow-green)	Violet
580 (yellow)	Dark blue
600 (orange)	Blue
650 (red)	Green

Section 21.6

The Crystal Field Model



Complex Ion Colors (Continued 1)

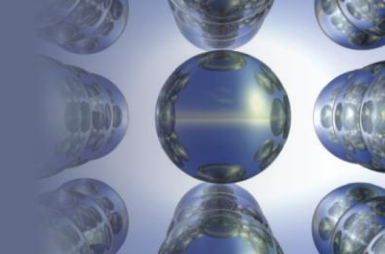
- Wavelength absorbed by a molecule is determined by the following relationship:

$$\Delta E = \frac{hc}{\lambda}$$

- ΔE - Energy spacing in the molecule
- λ - Wavelength of light required

Section 21.6

The Crystal Field Model



Complex Ion Colors (Continued 2)

- Ligands coordinated to a given metal ion determine the size of the d -orbital splitting
 - Color changes as the ligands are changed
 - Caused by a change in Δ that implies a change in the wavelength of light needed to transfer electrons between the t_{2g} and e_g orbitals

Section 21.6

The Crystal Field Model

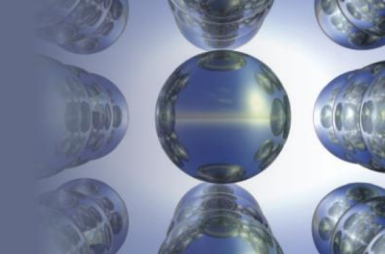


Other Coordination Geometries

- Tetrahedral arrangement
 - None of the $3d$ orbitals point at the ligands
 - Difference in energy between the split d orbitals is significantly less
 - Tetrahedral splitting is $\frac{4}{9}$ that of the octahedral splitting for a given ligand and metal ion

Section 21.6

The Crystal Field Model

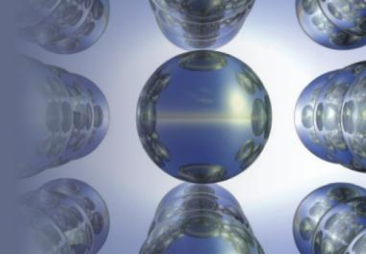


Other Coordination Geometries (Continued)

- d -orbital splitting will be opposite to that for the octahedral arrangement
 - d_{xy} , d_{xz} , and d_{yz} orbitals are closer to the point charges
 - Weak-field case (high-spin) always applies as the d -orbital splitting is relatively small for the tetrahedral case

Section 21.6

The Crystal Field Model

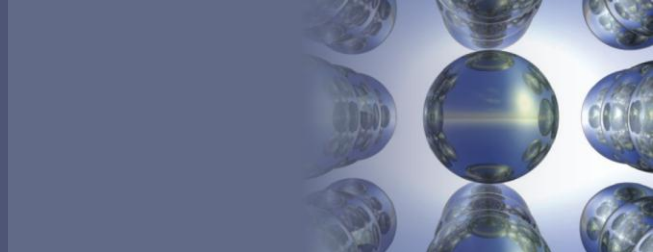


Interactive Example 21.6 - Crystal Field Model III

- Give the crystal field diagram for the tetrahedral complex ion CoCl_4^{2-}

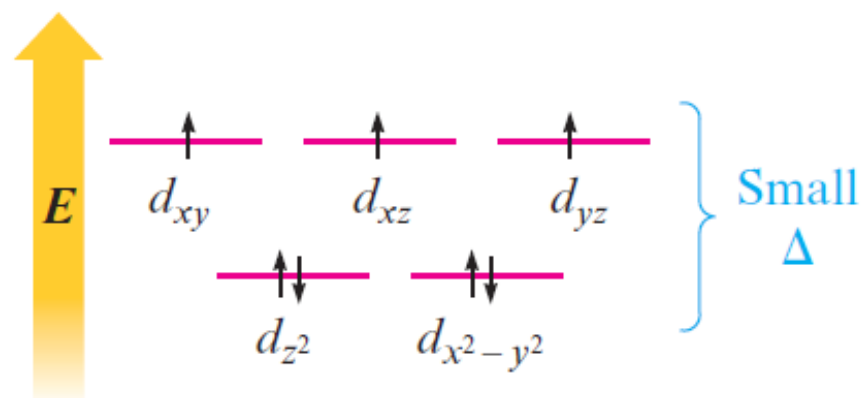
Section 21.6

The Crystal Field Model



Interactive Example 21.6 - Solution

- The complex ion contains Co^{2+} , which has a $3d^7$ electron configuration
 - The splitting of the d orbitals will be small, since this is a tetrahedral complex, giving the high-spin case with three unpaired electrons

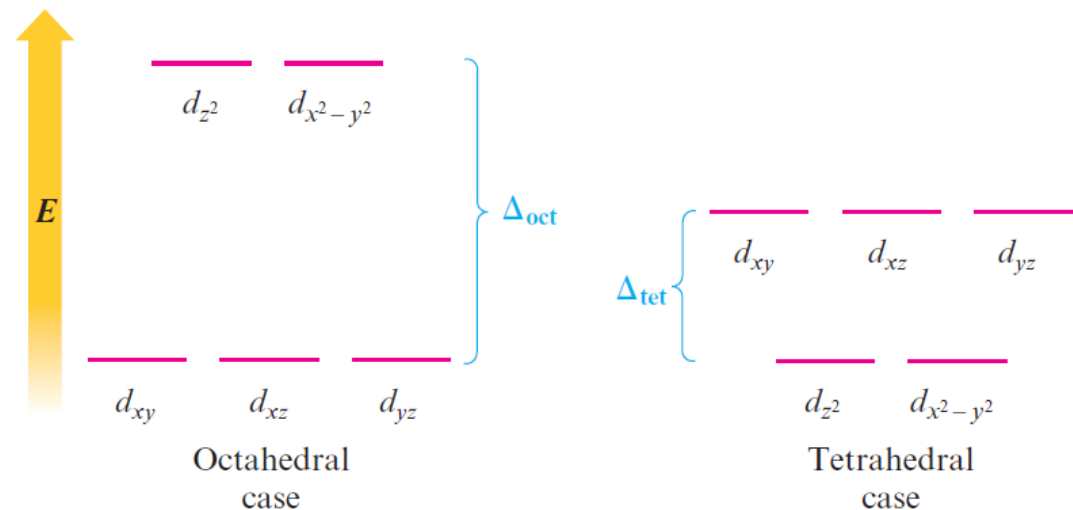


Section 21.6

The Crystal Field Model

Figure 21.27 - Crystal Field Diagrams for Octahedral and Tetrahedral Complexes

- $\Delta_{\text{oct}} > \Delta_{\text{tet}}$
 - d_{z^2} and $d_{x^2-y^2}$ orbitals point their lobes directly at the point charges, making them relatively high in energy

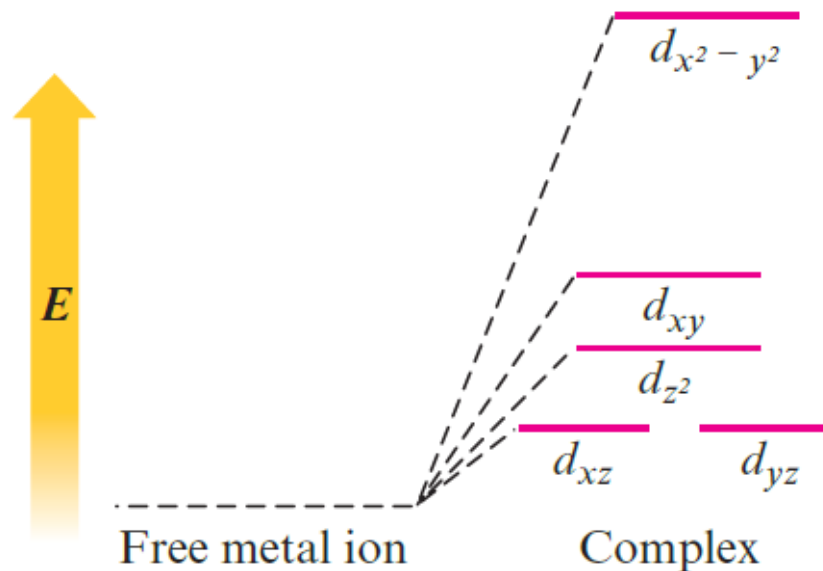
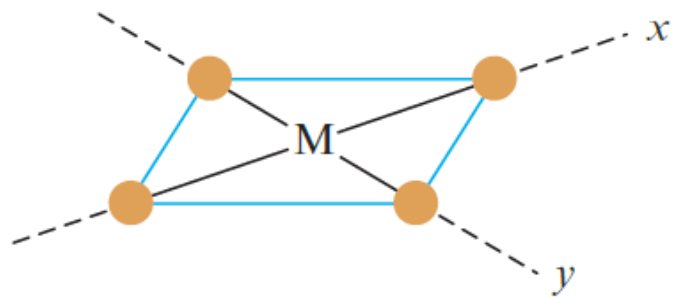


Section 21.6

The Crystal Field Model

Square Planar Complexes

- Obtained from the octahedral arrangement by removing the two point charges along the z axis
 - Lowers the energy of d_{z^2}
 - Leaves only $d_{x^2-y^2}$
 - Points at the four remaining ligands

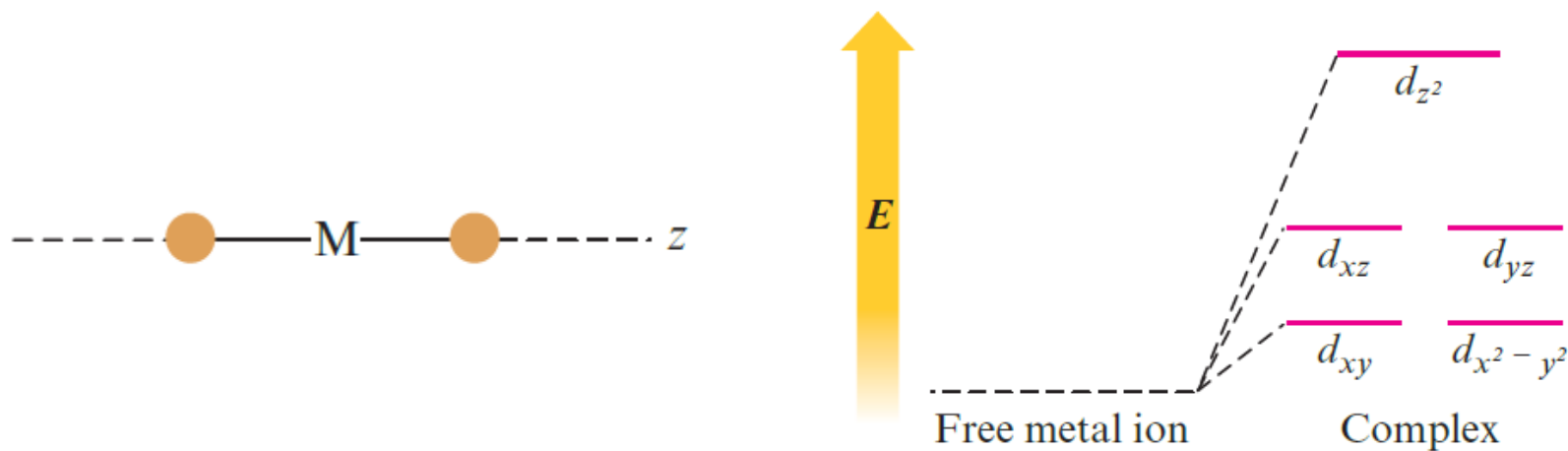


Section 21.6

The Crystal Field Model

Linear Complexes

- Obtained from the octahedral arrangement by:
 - Retaining 2 ligands along the z axis
 - Removing 4 ligands in the xy plane
 - Only d_{z^2} points at the ligands and is highest in energy

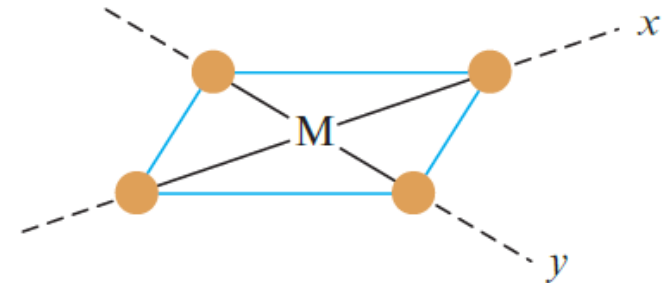
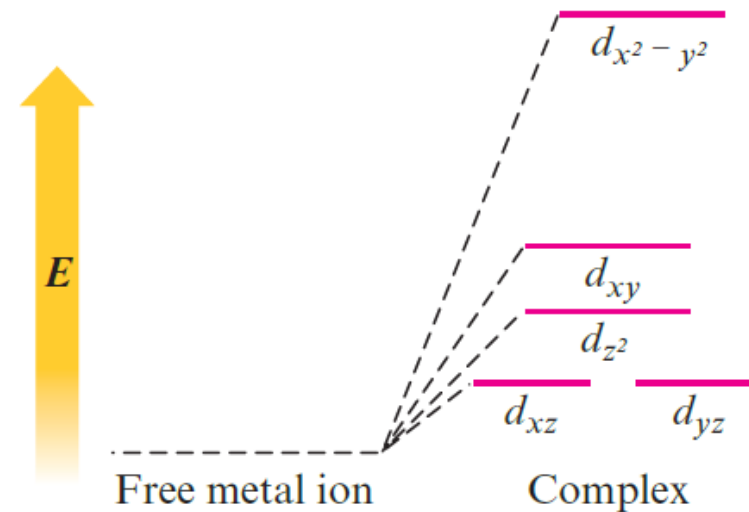


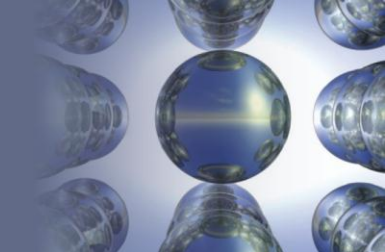
Section 21.6

The Crystal Field Model

Critical Thinking

- This figure shows a crystal field diagram for a square planar complex oriented in the xy plane
 - What if you oriented the complex in the xz plane?
 - Sketch the crystal field diagram and contrast it with the figure





Biological Necessity of Metal Ion Complexes

- Used in humans:
 - For the transport and storage of oxygen
 - As electron-transfer agents, catalysts, and drugs
- First-row transition metals are important for human health

Section 21.7

The Biological Importance of Coordination Complexes

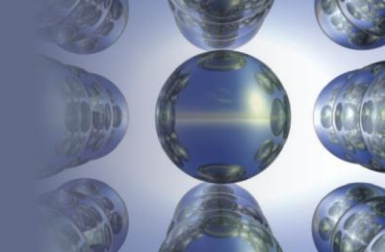
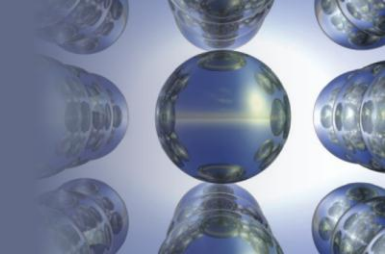


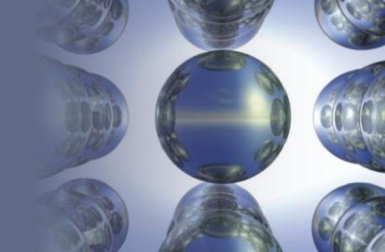
Table 21.18 - First-Row Transition Metals and Their Biological Significance

First-Row Transition Metal	Biological Function(s)
Scandium	None known.
Titanium	None known.
Vanadium	None known in humans.
Chromium	Assists insulin in the control of blood sugar; may also be involved in the control of cholesterol.
Manganese	Necessary for a number of enzymatic reactions.
Iron	Component of hemoglobin and myoglobin; involved in the electron-transport chain.
Cobalt	Component of vitamin B ₁₂ , which is essential for the metabolism of carbohydrates, fats, and proteins.
Nickel	Component of the enzymes urease and hydrogenase.
Copper	Component of several enzymes; assists in iron storage; involved in the production of color pigments of hair, skin, and eyes.
Zinc	Component of insulin and many enzymes.



Biological Importance of Iron

- Plays a central role in all living cells
- Mammals gain energy from the oxidation of proteins, carbohydrates, and fats
 - Electrons from the breakdown of the nutrients are passed along the respiratory chain
 - **Cytochromes**: Iron-containing species that are the principal electron-transfer molecules in the respiratory chain
 - Composed of an iron complex (**heme**) and a protein



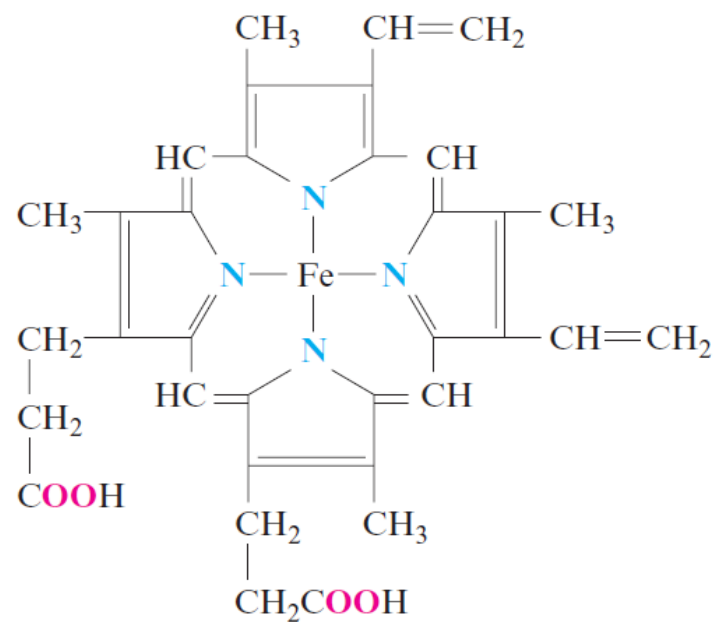
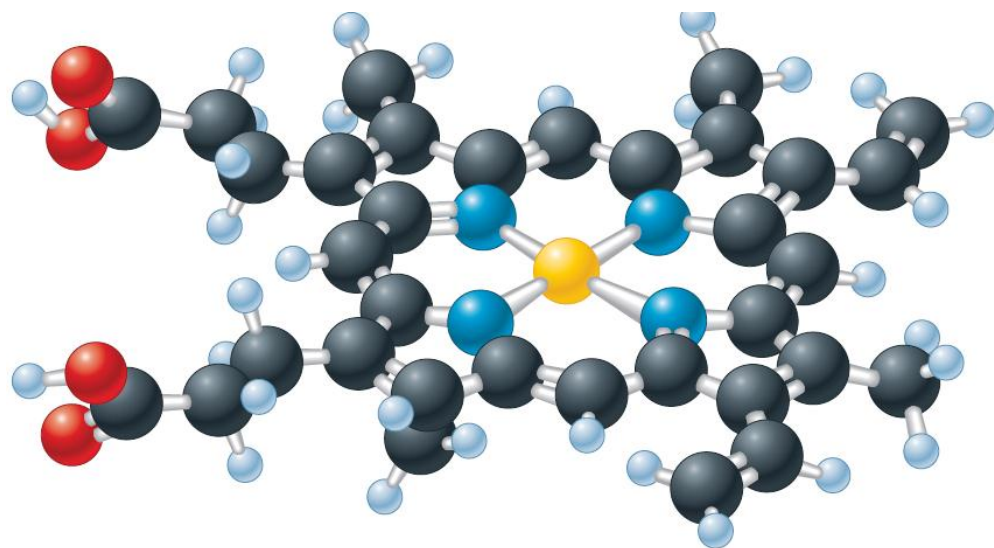
The Heme Complex

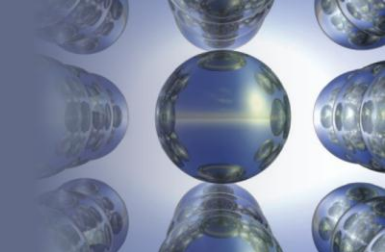
- Contains an Fe^{2+} or Fe^{3+} ion that is coordinated to porphyrin
 - **Porphyrin**: A complicated planar ligand
 - All porphyrins contain the same central ring structure but have different substituent groups at the edges
 - Porphyrin molecules act as tetradentate ligands for many metal ions
 - Example - Chlorophyll is a magnesium–porphyrin complex

Section 21.7

The Biological Importance of Coordination Complexes

Figure 21.29 - The Heme Complex





Role of Iron in the Storage of Oxygen in Mammals

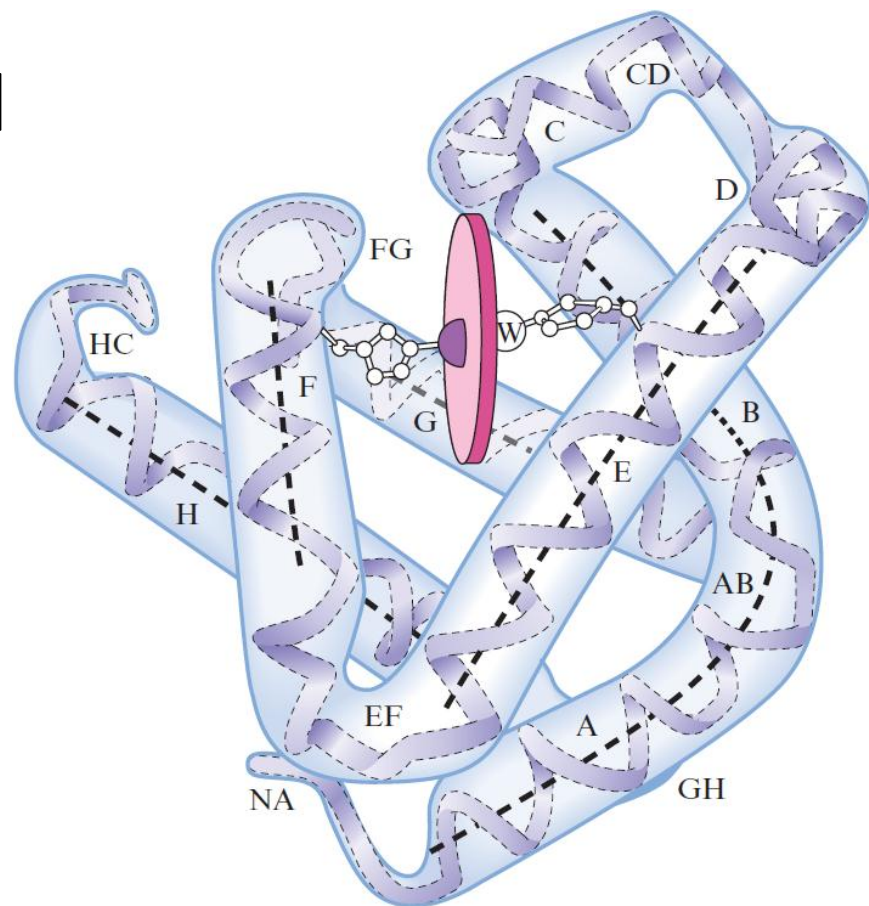
- **Myoglobin**: Oxygen storage molecule, which consists of a heme complex and a protein
 - Involves the direct bonding between an O_2 molecule and Fe^{2+}
 - When gaseous O_2 is bubbled in an aqueous solution containing heme, Fe^{2+} is oxidized to Fe^{3+}
 - Oxidation does not occur in myoglobin
 - Involves an O_2 bridge between Fe^{2+} ions

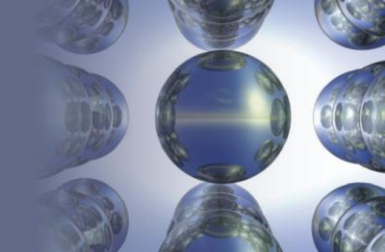
Section 21.7

The Biological Importance of Coordination Complexes

Myoglobin

- The Fe^{2+} ion is coordinated to four nitrogen atoms in the porphyrin of the heme and on nitrogen from the protein chain
 - This leaves a sixth coordination position (the W) available for an oxygen molecule





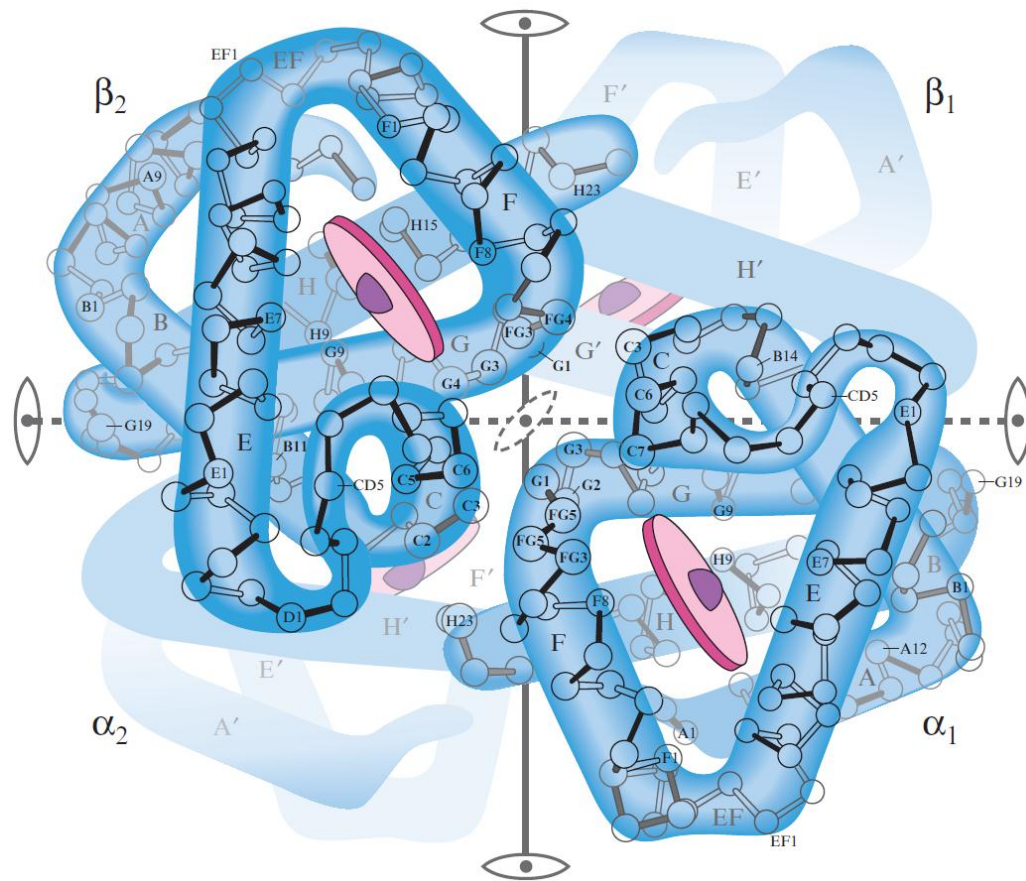
Role of Iron in the Transportation of Oxygen

- **Hemoglobin:** Molecule that contains four myoglobin-like units
 - Helps in the transportation of oxygen in the blood
 - Each hemoglobin contains two α chains and two β chains, each with a heme complex near the center
 - Can bind four oxygen molecules to form a bright red diamagnetic complex
 - When the oxygen molecule is released, water molecules occupy the sixth coordination position around each Fe^{2+}

Section 21.7

The Biological Importance of Coordination Complexes

Figure 21.32 - A Representation of the Hemoglobin Structure

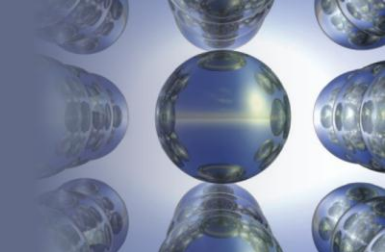


Sickle Cell Anemia

- During protein synthesis for hemoglobin, an improper amino acid is inserted into the protein in two places
 - Due to the nonpolar nature of the incorrect amino acid, the hemoglobin drastically changes its shape

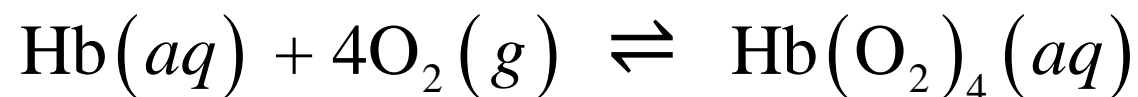


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Effect of High Altitudes on Humans

- Reaction between hemoglobin and oxygen



Hemoglobin

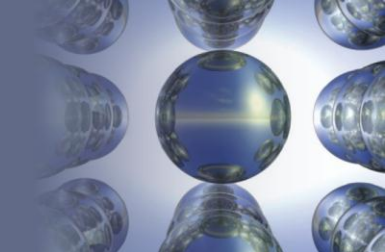
Oxyhemoglobin

- Oxygen content in high altitudes is low
 - Position of the equilibrium will shift to the left according to Le Châtelier's principle
 - Lower levels of oxyhemoglobin cause fatigue, dizziness, and high-altitude sickness



Effect of High Altitudes on Humans (Continued)

- The human body is capable of adapting to lower levels of oxygen by making more hemoglobin
 - Causes the equilibrium to shift back to the right
- High-altitude acclimatization
 - Effect of high altitude can be felt for a few weeks, but it disappears as hemoglobin levels in the body increase

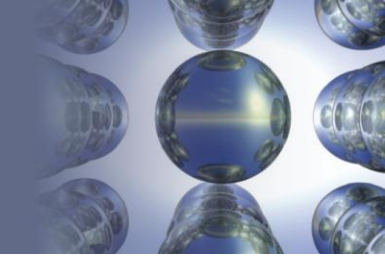


Toxicity of Carbon Monoxide and the Cyanide Ion

- **Carboxyhemoglobin:** Stable complex of hemoglobin and carbon monoxide
 - Prevents normal oxygen uptake in the blood
 - Can result in asphyxiation
- Cyanide ion - Respiratory inhibitor
 - Coordinates strongly to cytochrome oxidase, an iron-containing cytochrome enzyme catalyst
 - Prevents the electron-transfer process, and rapid death results

Section 21.8

Metallurgy and Iron and Steel Production

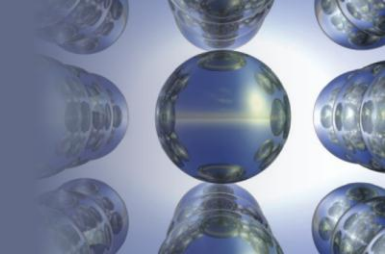


Metallurgy

- Process of separating a metal from its ore and preparing it for use
- Steps
 - Mining
 - Pretreatment of the ore
 - Reduction to the free metal
 - Purification of the metal (refining)
 - Alloying

Section 21.8

Metallurgy and Iron and Steel Production

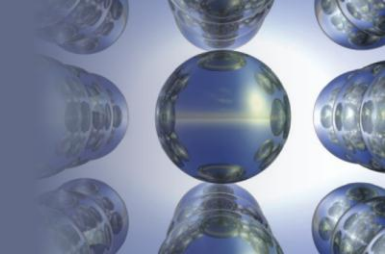


Extracting a Metal from Its Ore

- Ore is a mixture of **minerals** (pure metal compounds) and **gangue** (sand, clay, and rock)
- Ores must be treated to remove the gangue
 - Ores are pulverized and then processed in various devices
 - Cyclone separators
 - Inclined vibrating tables
 - Flotation tanks

Section 21.8

Metallurgy and Iron and Steel Production



Extracting a Metal from Its Ore (Continued 1)

- **Flotation process:** Method of separating the mineral particles in an ore from the gangue
 - Depends on the greater wettability of the mineral pieces
 - Crushed ore is fed into a tank with a mixture of water, oil, and detergent
 - A stream of air is blown through the mixture to skim the oil-covered pieces

Section 21.8

Metallurgy and Iron and Steel Production

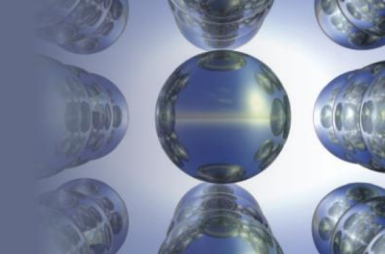


Extracting a Metal from Its Ore (Continued 2)

- After ensuring that the mineral is concentrated, it is chemically altered for the reduction step
 - Carbonates and hydroxides can be converted by simple heating
 - **Roasting**: Sulfide minerals are converted to oxides by heating in air at temperatures below their melting points
 - **Smelting**: Reducing a metal ion to the free metal
 - Depends on the electron affinity of the metal ion

Section 21.8

Metallurgy and Iron and Steel Production



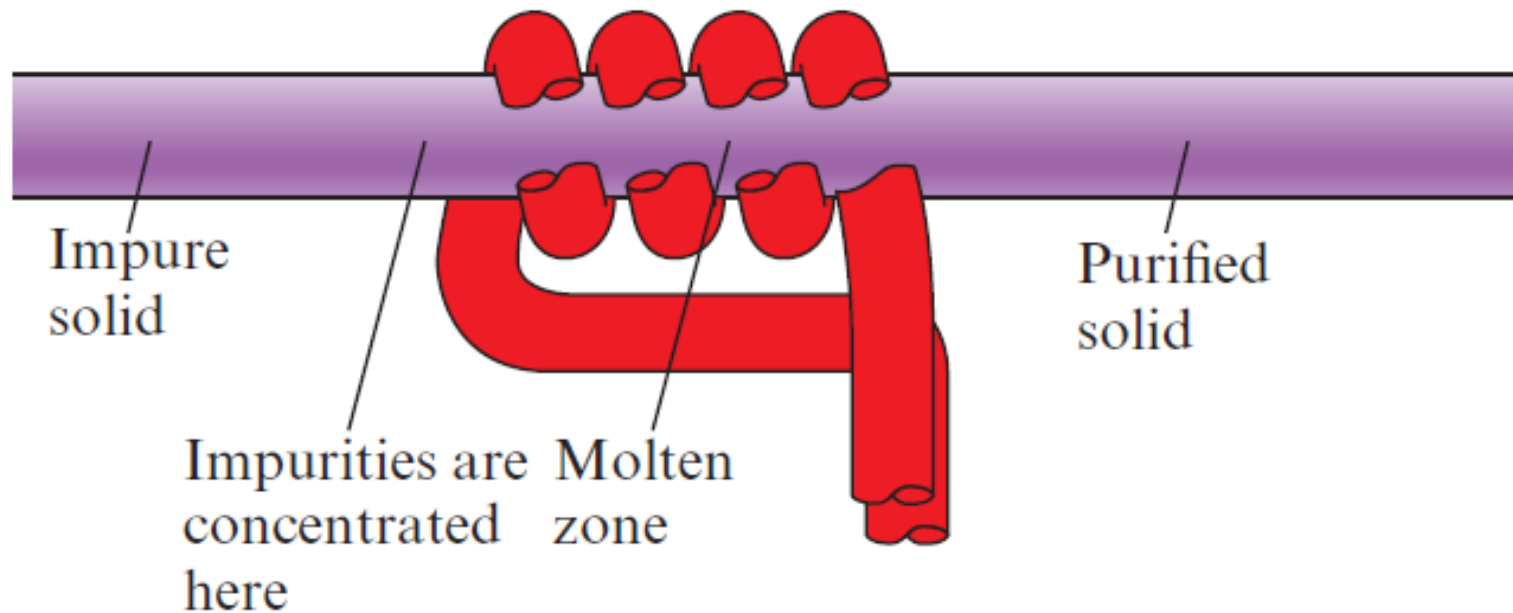
Zone Refining

- Process used for extracting highly pure metals
- Steps
 - A bar of impure metal travels through a heater
 - Causes the metal to melt and recrystallize as it cools
 - Purification of the metal
 - As the crystal re-forms, metal ions are more likely to fit better in the crystal lattice than are the atoms of impurities
 - Impurities are carried to the end of the bar

Section 21.8

Metallurgy and Iron and Steel Production

Figure 21.35 - Schematic Representation of Zone Refining



Section 21.8

Metallurgy and Iron and Steel Production

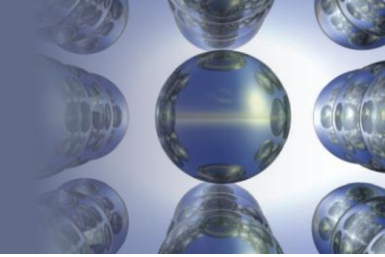


Pyrometallurgy

- Traditional metallurgical process that requires tremendous amounts of energy
- Drawbacks
 - Leads to atmospheric pollution
 - High costs make it economically unfeasible to treat low-grade ores

Section 21.8

Metallurgy and Iron and Steel Production

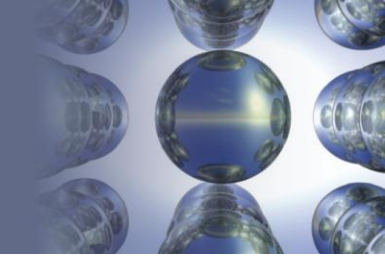


Hydrometallurgy

- Uses aqueous chemical solutions to extract metals from their ores through a process called **leaching**
- Uses
 - Extraction of gold from low-grade ores
 - Production of alumina (aluminum oxide) from bauxite

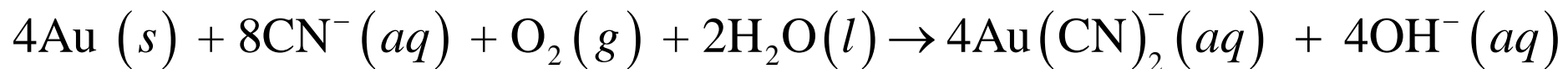
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Metallurgy and Iron and Steel Production

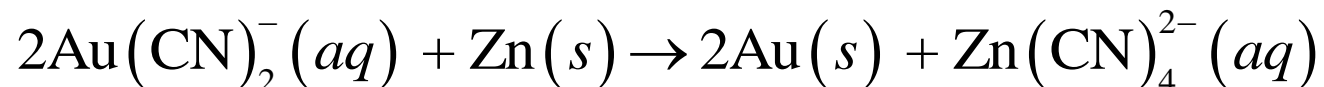


Extraction of Gold from Low-Grade Ores

- **Cyanidation:** Process that treats crushed ore with an aqueous cyanide solution in the presence of air
 - Dissolves gold by forming the complex ion $\text{Au}(\text{CN})_2^-$

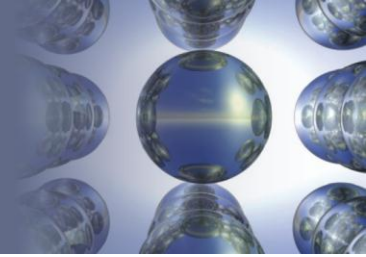


- Pure gold is then recovered by reaction of the $\text{Au}(\text{CN})_2^-$ solution with zinc powder to reduce Au^+ to Au



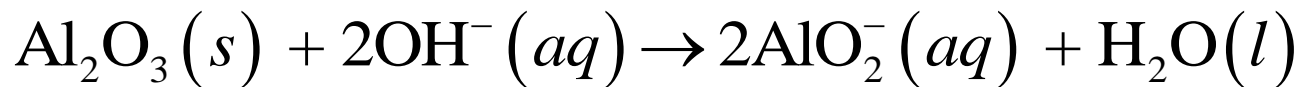
Section 21.8

Metallurgy and Iron and Steel Production



Extraction of Alumina from Bauxite

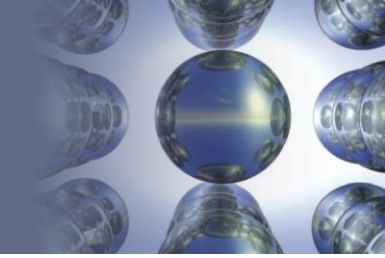
- Conducted using the Bayer process
 - The ore is leached with sodium hydroxide at high temperatures and pressures to dissolve the amphoteric aluminum oxide



- Leaves behind solid impurities such as SiO_2 , Fe_2O_3 , and TiO_2

Section 21.8

Metallurgy and Iron and Steel Production

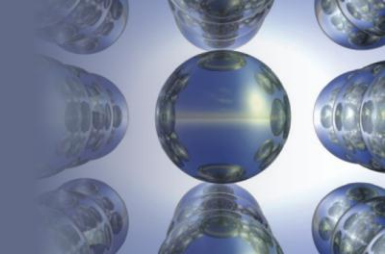


Extraction of Alumina from Bauxite (Continued)

- After the impurities are removed, the pH of the solution is lowered, and pure aluminum oxide is formed
- The product is electrolyzed to produce aluminum metal

Section 21.8

Metallurgy and Iron and Steel Production

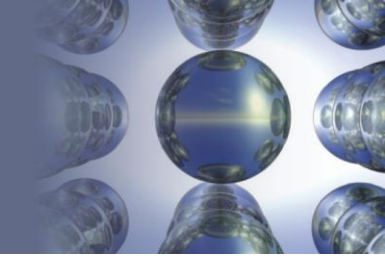


Steps in Hydrometallurgy

- Selective leaching of a metal from its ore
 - Leaching agent
 - Can be water if the metal-containing compound is a water-soluble chloride or sulfate
 - If the metal is present in a water-insoluble substance, aqueous solutions containing acids, bases, oxidizing agents, and salts are used
- Recovering the metal ion from the solution by selective precipitation as an ionic compound

Section 21.8

Metallurgy and Iron and Steel Production



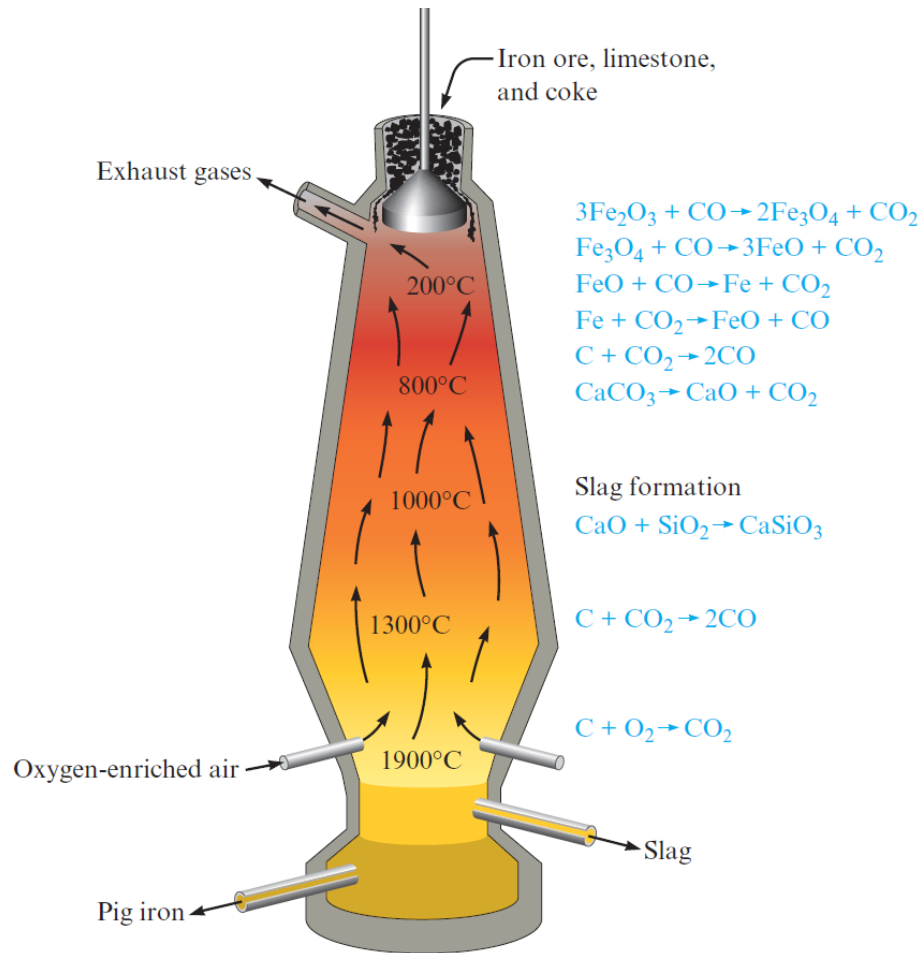
Metallurgy of Iron

- Iron is found in the earth's crust in many minerals
 - Iron pyrite (FeS_2)
 - Siderite (FeCO_3)
 - Hematite (Fe_2O_3)
 - Magnetite ($\text{FeO} \cdot \text{Fe}_2\text{O}_3$)
 - Taconite ores
- Iron is reduced in a **blast furnace**

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Figure 21.36 - The Blast Furnace



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Metallurgy of Iron - Terms

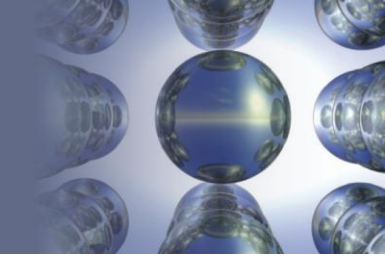
- **Slag:** Molten calcium silicate and alumina
 - Product of the reaction between CaCO_3 that loses CO_2 in the blast furnace and combines with silica and other impurities



- **Pig iron:** Impure iron that is collected from the blast furnace

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Production of Steel

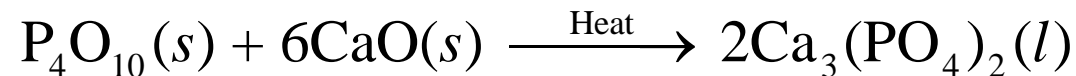
- Steel is an alloy
- Can be classified as:
 - **Carbon steel**: Contains approximately 1.5% carbon
 - **Alloy steel**: Contains carbon and Cr, Co, Mn, or Mo
- Iron is converted to steel by an oxidation process that eliminates unwanted impurities
 - Open hearth process
 - Basic oxygen process

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Oxidation Reactions of Steelmaking

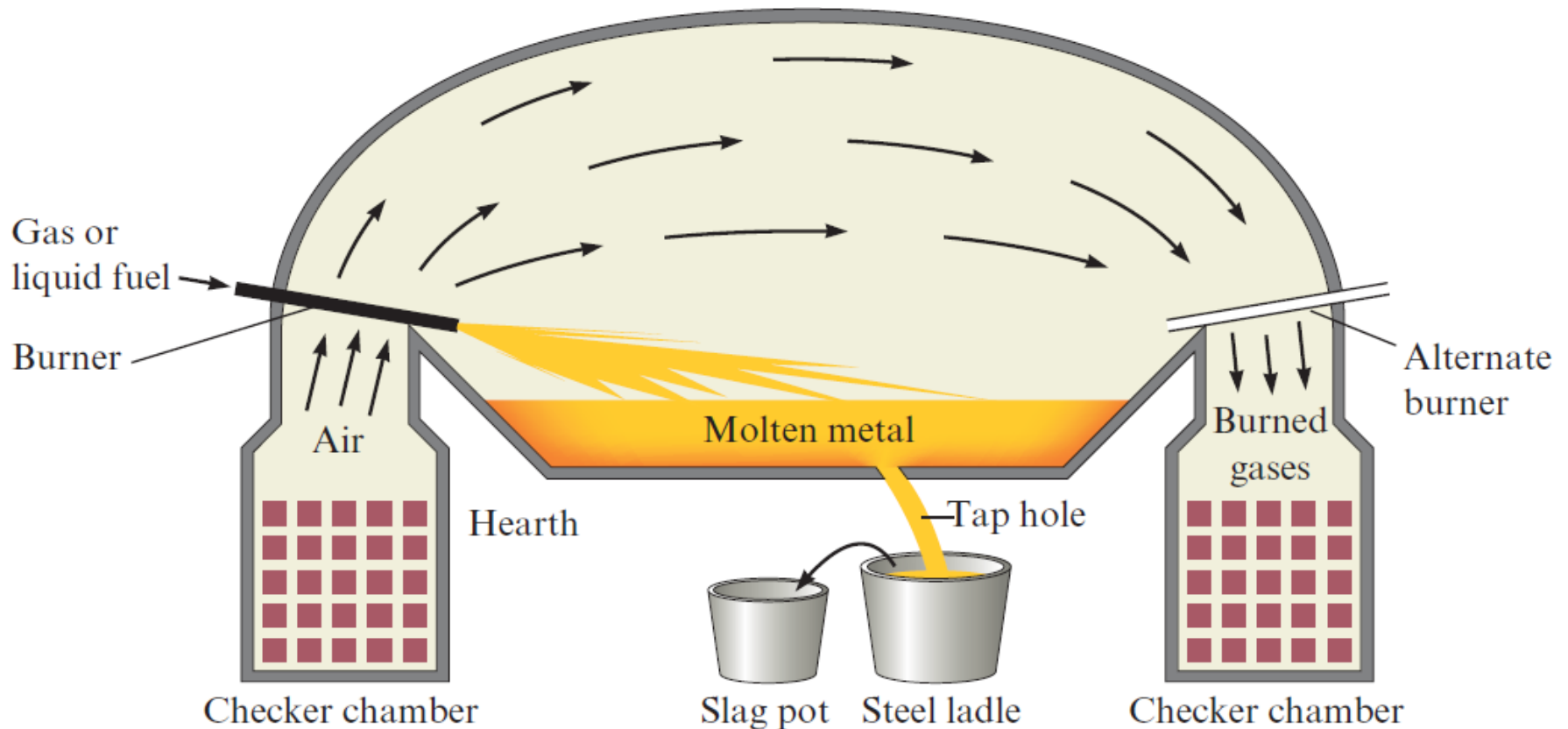
- Manganese, phosphorus, and silicon in the impure iron react with oxygen to form oxides
 - Oxides react with fluxes to form slag
 - Choice of flux depends on the major impurities present



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Figure 21.37 - Schematic Diagram of the Open Hearth Process for Steelmaking

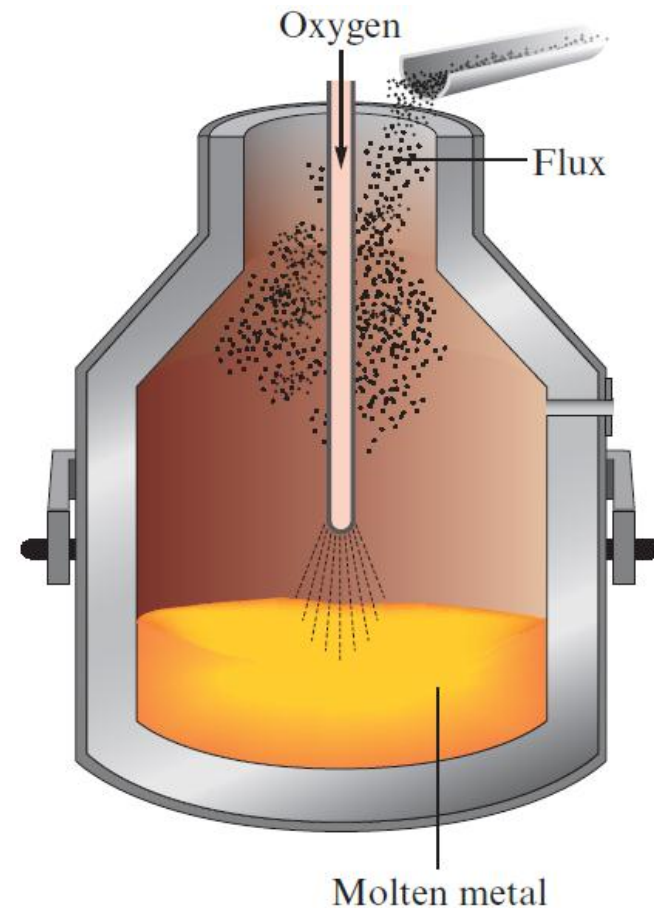


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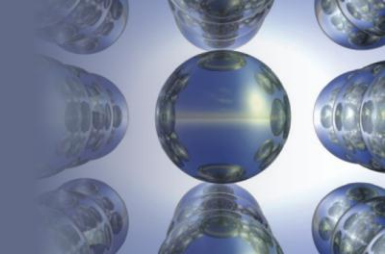
Basic Oxygen Process for Steelmaking

- Faster method
- Exothermic oxidation reactions proceed rapidly
 - Produce enough heat to raise the temperature nearly to the boiling point of iron without an external heat source



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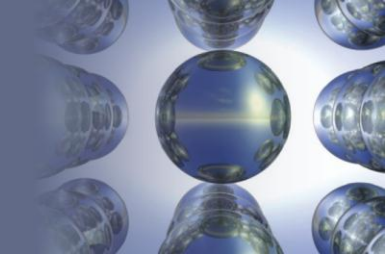


Electric Arc Method of Steel Making

- An electric arc between carbon electrodes is used to melt the charge
 - No fuel-borne impurities are added to the steel, since no fuel is needed
- Higher temperatures lead to more effective removal of sulfur and phosphorus impurities
- Oxygen is added in the process
 - Helps control oxide impurities in the steel effectively

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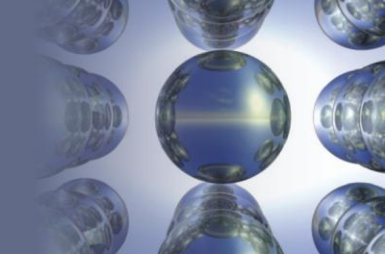


Heat Treatment of Steel

- Pure iron exists in two crystalline forms based on the temperature
 - α -iron - Body-centered cubic structure of iron when the temperature is less than 912° C
 - Austenite or γ -iron - Iron has a face-centered cubic structure when temperature is between 912° C and 1394° C
 - δ -iron - Body-centered cubic structure identical to α -iron at 1394° C

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Alloying Iron with Carbon

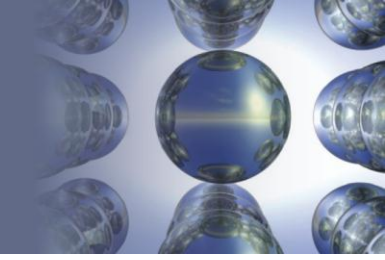
- Forms the interstitial alloy carbon steel
- The temperature at which α -iron is converted to austenite falls by 200° C
 - At high temperatures, iron and carbon can react to form cementite, an iron carbide



- Thus, steel is a mixture of iron metal in one of its crystal forms, carbon, and cementite

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Alloying Iron with Carbon (Continued 1)

- Much of the carbon is converted to cementite when steel is heated to 1000°C
 - The equilibrium shifts to the left if the steel is allowed to cool slowly
 - Small crystals of carbon precipitate
 - The equilibrium does not have time to adjust if the cooling is rapid
 - The cementite is trapped, and the steel has a high cementite content

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Alloying Iron with Carbon (Continued 2)

- **Tempering:** Heating a mixture to intermediate temperatures followed by a rapid cooling process
 - Used for fine-tuning the proportions of carbon crystals and cementite in steel to give the desired properties